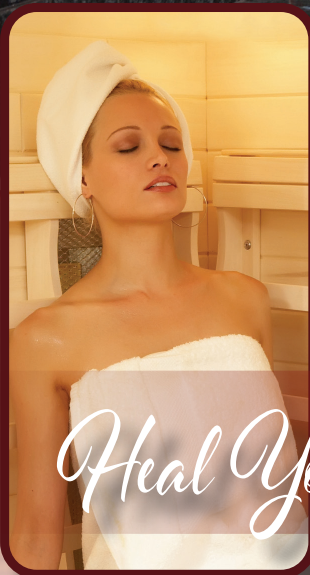


# TheraSauna®

The Original Patented  
Far Infrared Health Sauna



HEALTH AND RELAXATION SOLUTIONS FOR LIFE



*Heal Your Mind And Body*

The deep penetrating heat of TheraSauna® dilates blood vessels, bringing relief and healing to muscles and joints. Increased blood circulation provides greater flexibility and range of motion when muscles relax.



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# Far-Infrared Has The Power To Heal The Human Body



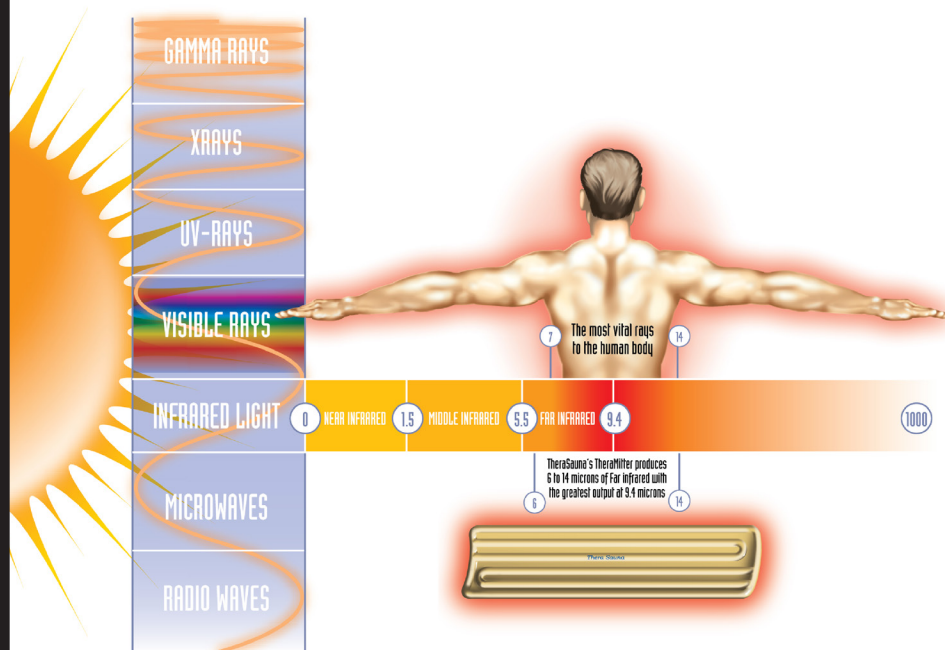
## BENEFITS OF FAR-INFRARED HEAT

- Relieves pain and stiffness from Arthritis, Bursitis, and Rheumatism
- Helps strengthen the cardiovascular system
- Aids in removing water and fat soluble toxins and mineral waste from the body at a cellular level where toxins are stored
- Dilates blood vessels and capillaries, providing increased flow of rich oxygenated blood to muscles and joints
- Helps improve the immune system
- Reduces muscle spasms and promotes healing of injured and sore muscle fibers
- Improves flow within the lymphatic system to reduce swelling and inflammation
- Stimulates cellular and enzyme activity
- Assists in improving skin tone and reducing cellulite
- Burns calories and regulates weight
- Far-infrared is safe, effective, and FDA approved to warm newborn babies



## FAR-INFRARED AND THE HUMAN BODY

Far-infrared is part of the sun's invisible light spectrum that is essential to plants, animals, and humans. Infrared heat is a form of energy that penetrates the body by warming muscles and tissue directly without heating the air. Infrared energy keeps us warm and repairs body tissue. The human body absorbs infrared in the 3 to 50 micron range. Light waves between 6 to 14 microns have special regenerative effects on the body, with the optimum absorption by the human body occurring at 9.4 microns. TheraSauna®, utilizing our Patented Stable Heat™ System, is able to consistently reach this important bench mark of far-infrared light.



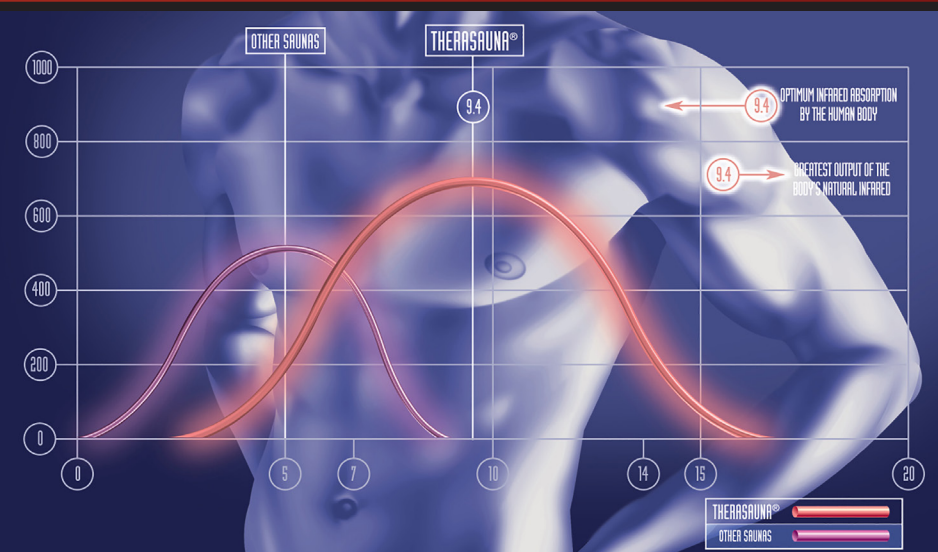
## MEDICAL USES OF FAR-INFRARED TECHNOLOGY

Doctors in Europe and Japan have conducted extensive research on the therapeutic uses of infrared. Far-infrared treatments have shown medical benefits in a variety of illnesses by speeding the removal of toxins from the body, which are often a major contributor to various health problems.

Numerous toxins are absorbed and stored in our bodies. Toxic gases like sulfur dioxide, carbon dioxide, and substances such as lead, mercury, and chlorine are encapsulated by large water molecules, at the cellular level where toxins are stored in the body, blood circulation is blocked and cellular energy is impaired. The body's immune system is inhibited, which makes it difficult for the body to fight disease.

However, when far-infrared therapy is introduced to the human body, the large water molecules begin to vibrate via an effect called resonance. Through this process it breaks down the ion bond to release the encapsulated gases and toxic materials. This forces the toxins and internal perspiration to the surface where they can be showered off.

# Innovative, Patented Far-Infrared Technology



## 9.4 MICRONS OF FAR-INFRARED PRODUCES OPTIMAL ABSORPTION

The patented TheraSauna® emits far-infrared in wavelengths of 6 to 14 microns, with the greatest output at 9.4 microns. These wavelengths are similar to those naturally emitted by the human body, so your body absorbs more beneficial far infrared in a shorter treatment time. TheraSauna® heats your body directly and operates at safer, more comfortable temperatures than traditional stream saunas. Far-infrared light penetrates deep, as much as 2 inches below the skin, to detoxify the body of insecticides and pesticides along with heavy metals where they are stored at the cellular level.

## BREATHE EASY WITH NON-TOXIC ASPEN WOOD

Infrared energy heats objects (like your body and the inside wood of the sauna) directly and penetrates up to 2 inches below the surface. Cedar and redwood contain a naturally occurring insecticide within the wood called terpene. When the terpene within the wood is heated, they gas off cedrine. Cedrine fatally attacks the central nervous system of insects. It can also cause vomiting and convulsions in humans. TheraSauna® is made of beautiful clean Aspen hardwood, which grows at elevations where the trees do not produce these insecticides, Aspen is 99% non-toxic and non-allergenic.

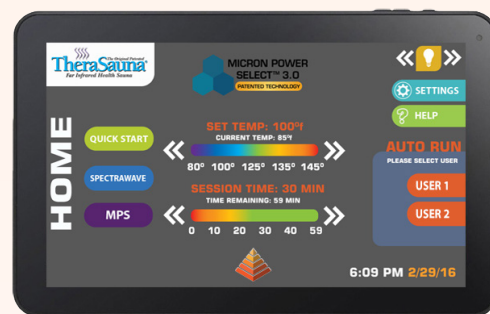
## RELIEF AND HEALING

The deep penetrating heat of the TheraSauna® dilates blood vessels, bringing relief and healing to muscles and joints. Increased blood circulation provides greater flexibility and range of motion when muscles relax.



  
**The Original Patented**  
**TheraSauna®**  
Far Infrared Health Sauna

## MPS TOUCHVIEW™



### PATENTED FEATURES INCLUDE:

- THE LATEST SAUNA TECHNOLOGY AVAILABLE
- STANDARD ON ALL THERASAUNA® MODELS
- STABLE HEAT™ SYSTEM
- SPECTRA WAVE™ SYSTEM
- MICRON POWER SELECT™ SYSTEM
- SEVEN DAY PROGRAMMABLE CONTROL
- UNIQUE & RELAXING SOUNDS OF NATURE
- AND MORE....

## STANDARD ON ALL THERASAUNA® MODELS



### Micron Power Select™ 3.0

Allows you to control the power of each heating unit. Each TheraMitter™ can be turned to a power level of 1-15, so each individual user can get the maximum comfort from the far-infrared wavelengths.



### Spectra Wave™ System

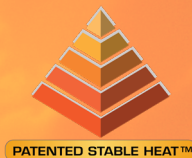
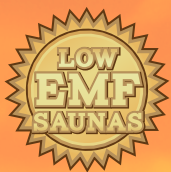
Allows the user to combine near, middle and far-infrared wavelengths ranging from 6 to 14 microns. A visual reminder in the zone window allows you to see how the infrared wavelengths change every 2 minutes.



### Stable Heat™ Technology

The Stable Heat™ System is able to consistently reach the 9.4 micron level. Rather than powering on and off, it continues to regulate electrical voltage to keep the surface temperature of the TheraMitter™ heaters consistent, thus eliminating cold areas in the sauna.





## INDOOR FAR-INFRARED SAUNA MODELS



### TS4746

- 2 Person Straight Bench
- 49" x 44" x 78"
- Non-Toxic Aspen Hardwood
- 8 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Side Windows
- Interior MPS Touchview™ Control
- 120 Volt / 15 Amp Outlet
- Roof Vent & Reading Light
- 7 External LED Roof Lights



### TS8454

- 4 Person Straight Bench
- 86" x 52" x 78"
- Non-Toxic Aspen Hardwood
- 12 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Front & Side Windows
- Interior MPS Touchview™ Control
- 120 Volt / 20 Amp Outlet
- Roof Vent & Reading Light
- 9 External LED Roof Lights



### TS5753

- 2 Person Plus Straight Bench
- 59" x 50" x 78"
- Non-Toxic Aspen Hardwood
- 10 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Side Windows
- Interior MPS Touchview™ Control
- 120 Volt / 20 Amp Outlet
- Roof Vent & Reading Light
- 7 External LED Roof Lights



### TS7754

- 4 Person Unit With Opposite Facing Benches
- 84" x 61" x 78"
- Non-Toxic Aspen Hardwood
- 12 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Front Windows
- Interior MPS Touchview™ Control
- 120 Volt / 20 Amp Outlet
- Roof Vent & Reading Light
- 8 External LED Roof Lights



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### TS6439

- 3 Person Corner Unit
- 63" x 63" x 36" x 38" x 78"
- Non-Toxic Aspen Hardwood
- 12 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Side Windows
- Interior MPS Touchview™ Control
- 120 Volt / 20 Amp Outlet
- Roof Vent & Reading Light
- 9 External LED Roof Lights



DISCLAIMER: QCA Spas, Inc. reserves the right to make changes to the saunas at any time without notice. This includes cabinetry, infrared units, materials, color, finish, design, specifications, and equipment. Due to subtle variations in wood and the nature of construction, size, color, etc. may deviate slightly from the listed specifications. We reserve the right to change models and pricing at any time without notice.

## THERASAUNA® FEATURES



Plugs Into Any  
120V 15/20 Amp  
Wall Outlet



Bolt Together  
Design, 30 Minute  
Assembly



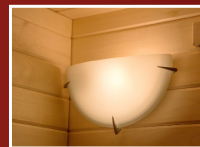
MPS TOUCHVIEW™  
3.0 Controller



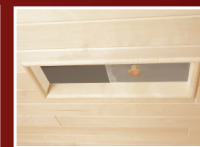
Curved Back Rest  
For Extra Comfort



Comfortable,  
Reversible, Deep  
Seats



Elegant Lighting



Sliding Roof Vent