Door Systems

790CW COMMERCIAL WINDLOAD

780CD COMMERCIAL DOOR

770SS SELF-STORAGE

Product Line

OVERHEAD DOOR

INDUSTRY LEADING
COMMERCIAL & INDUSTRIAL SOLUTIONS

THE TURNKEY SOURCE FOR COMMERCIAL AND INDUSTRIAL SOLUTIONS AND SERVICE

Selection of Overhead Door products automatically includes the unequalled expertise and experience of Overhead Door Ribbon Distributors. Nationwide coverage by our 400+ Ribbon Distributors is unique in our industry – providing a single source for design and application consulting, installation, service and ongoing maintenance. Turnkey services to maximize the lasting value of your product choice. Your Overhead Door Distributor is also your only source for a full line of commercial and industrial door and operator systems specifically



designed for integrated applications. For over four generations, our 400+ Ribbon Distributors have been committed to providing commercial and industrial door solutions. Combined with Overhead Door product design and manufacturing superiority, our distributors are a proud part of the Overhead Door family, sharing our name, our Ribbon logo and our commitment to industry leading innovation and excellence.

GENERAL FEATURES & BENEFITS

Strong and Durable Construction for Improved Operation and Door Life

- High-strength galvanized steel curtain enhances strength and maximizes windload performance
- Unique curtain profile facilitates smooth operation and minimizes curtain damage
- "Stepped" rings allow tight, uniform curtain wrap and minimize headroom requirements
- Abrasion resistant polypropylene rub strips along both guide edges and flexible PVC strips along both curtain edges improve door operation, minimize curtain nesting and scratching
- Bearings prevent steel-to-steel contact, improve door operation and increase door shaft life
- Extruded aluminum-reinforced bottom bar assembly enhances door strength and operation
- · Bulb-type astragal ensures tight seal to floor
- · Lock assemblies enhance door system security

Fast and Easy Installation

- "Quick-connect" headplate eliminates the need for multiple fasteners (available on 770SS only)
- "Quick-connect" bottom bar stops minimize fasteners and allow easy insertion of curtain into the guides
- "Universal" guide allows fastening in concrete, masonry, or wood jambs and fastening or welding to steel jambs
- · "Through-hole" design reduces sideroom requirements
- "Non-handed" chain hoist (780CD and 790CW) with quickconnect features simplifies and speeds installation on site

Special Design Features for Windload Applications (790CW Series)

- Heavy-duty guide allows rolling sheet door system to meet stringent windload specifications
- Curtain windlocks reinforce curtain and enhance windloading performance and smooth operation

Broad Size Ranges and Color Options

- Commercial door sizes to 20' wide by 16' high (6096 mm by 4877 mm)
- Self-storage door sizes from 3' wide by 7' high (914 mm by 2134 mm) up to 10' wide by 10' high (3048 mm by 3048 mm)
- Spectrum of curtain colors:

White Glossy white
Country red Garnet red
Royal blue Polar blue
Forest green Desert tan
Dark teal Teal
Walnut brown Bronze
Harvest orange Autumn orange

 Special colors available upon request. See distributor for pricing and full details. Paint warranty subject to all of the terms and limitations contained in the warranty. See warranty for full details.

SERIES 770SS

2.02 Guide and Headplate Assembly

Guides shall be roll-formed from 18-gauge steel. Guides shall be 1 1/2" (38 mm) wide with abrasion resistant polypropylene strips on each edge of the guide. Through-hole design shall allow easy access from the front of the guide for fastener attachment to the door jamb material. The guides shall be a "universal" design for use in concrete, steel, wood or masonry. Guides shall be pre-punched to accept "quick-connect" attachment of the headplate and bottom bar stops.

Headplate shall be of "quick-connect" design for quick assembly to the guides. Headplates shall be 14-gauge steel and include roller bearings to prevent steel-to-steel contact for improved door operation and extended door shaft life.

2.03 Bottom Bar and Bottom Bar Stops

Bottom bar shall be of extruded aluminum reinforced with steel $1\ 1/2$ " by $1\ 1/2$ " (38 mm by 38 mm) roll-formed angle and provided with a bulb type astragal to ensure a consistent seal along the floor. It shall interlock with door curtain in such a manner as to ensure full door integrity.

Bottom bar stops shall be of "quick-connect" design that allow the curtain to be inserted into the "universal" guide then locked into place without the use of fasteners. Bottom bar stops shall be 14-gauge galvanized steel.

2.04 Counterbalance Assembly

Counterbalance assembly shall include "stepped" designed steel rings to ensure a tight and uniform curtain wrap. Spring(s) shall be 3 3/8" (86 mm) diameter torsion springs. Shaft shall be 1 5/16" (33 mm) diameter with .065" (2 mm) wall thickness to minimize door deflection.

2.05 Lock

Lock shall be right-sided, two-bolt, double shackle or cylinder lock with yellow Di-Chromate Super Seal.

2.06 Operation

Operation shall be by manual push-up aided by center lift handle and center rope attached to bottom bar angle, and includes side step plate.

2.07 Packaging

The 770SS Series doors shall be packaged in such a manner to ensure that the doors do not touch during shipping. Doors shall be individually wrapped.

PART 3 EXECUTION

3.01 Execution

The 770SS Series doors shall be installed in accordance with Overhead Door Corporation instructions and standards without exception.

Note to specifier: This specification is a suggested guide. Available options are shown in parentheses.



SERIES 770SS

Standard Features at a Glance

Maximum standard width Maximum standard height 10' (3048 mm)

Curtain

Curtain material Curtain rub strips Counterbalance assembly

Universal guides

Quick-connect headplate

Bottom bar

Quick-connect bottom bar stops

Bottom seal Guide rub strips

Standard springs

Operation

Lock

Exterior/Interior Finish

10' (3048 mm) 26-gauge, roll-formed,

galvanized steel sections interlocked and seamed to form full door height High strength steel PVC on both front edges 9" (229 mm) steel "stepped"

rings to minimize headroom

and enhance door operation 18-gauge, roll-formed galvanized steel, pre-punched to accept quick-connect components and with throughhole design for mounting to concrete, masonry, steel or

wood jambs

14-gauge steel, quick-connect

design with roller bearings Extruded aluminum reinforced with steel roll-formed angle

14-gauge galvanized steel Bulb-type, astragal seal Polypropylene on

both edges 3 3/8" (86 mm) torsion

springs

Manual push up center handle

with side step plate, and center rope attached to

bottom bar

Right-side, two-bolt, yellow Di-**Chromate Super Seal curtain**

lock

Paint finish in choice of 14

standard colors*: white, glossy white, country red, garnet red, royal blue, polar blue, forest green, desert tan, dark teal, teal, walnut brown, bronze, autumn orange and harvest

orange

Options

- · Left-side lock and step plate
- Header draft seal

*Ask your Overhead Door Distributor for a color sample chart

The 770SS Series is ideal for lighter-duty self-storage facilities that require a quality door that installs quickly, operates dependably, and requires minimal maintenance. Like the other doors of our rolling sheet door line, this 26-gauge door features quick-connect components that simplify and speed installation while ensuring door sturdiness. Stepped counterbalance rings and a unique curtain profile ensure a tight curtain wrap resulting in a smooth operating door and minimal nesting. A host of other standard features — from roller bearings and dual rub strips on both guide edges and both front edges of the curtain further promote smooth operation and longer life. Available in 14 standard colors, the 770SS represents a good choice and a good value.

ARCHITECTURAL SPECIFICATIONS

770SS

PART 1 GENERAL

1.01 Work Included

The rolling sheet doors shall be 770SS Door Series as manufactured by Overhead Door Corporation.

1.02 Related Work

Opening preparation, miscellaneous or structural metal work, access and finish or field painting are in the Scope of Work of other divisions or trades.

PART 2 PRODUCT

2.01 Curtain and Header

Curtain shall be roll-formed, high strength 26-gauge galvanized steel sections interlocked and seamed together to form a continuous curtain for full door height in a profile that minimizes door nesting.

A flexible PVC strip shall be on each edge of the curtain's exterior side to minimize steel-to-steel contact enhancing door operation and minimizing nesting and curtain scratching. Curtain shall be painted in one of the 14 standard colors. (Other colors available upon request.) Color warranty shall be a 20 year limited warranty on all standard colors.

When your project requires an attractive and solidly constructed rolling sheet door that is also easy on your budget, Overhead Door Corporation's rolling sheet doors are a perfect solution. These door systems incorporate innovative design elements that enable fast installation and ensure smooth operation for enhanced door life. Key features include "quick-connect" components that simplify installation without sacrificing strength. A single, through-hole universal guide can be installed quickly and easily in concrete, masonry, steel or wood — and it requires minimal sideroom. Stepped curtain rings further minimize headroom by ensuring a tight curtain wrap, and standard roller bearings eliminate steel-on-steel contact for quieter, easier operation and extended life. Available in a variety of colors and sizes to fit openings from 3' wide by 7' high to 20' wide by 16' high (914 mm by 2134 mm to 6096 mm by 4877 mm), these full-feature doors are an ideal choice when functionality is as important as value, quality and aesthetics.



Rolling Sheet Doors		GENERAL STANDARD SPECIFICATIONS										
		Maximum Standard Width	Maximum Standard Height	26-Gauge Curtain	Curtain Rub Strips (Both Front Edges)	High Strength Curtain Material	25/37.5 psf Minimum Windload Design/Test	Universal Guide				
Commercial Windload Door (Pg. 4 - 5)	790CW	20'0" (6096mm)	16'0" (4877mm)	\$	S	S	S	14-Gauge				
Commercial Door (Pg. 6 - 7)	780CD	16'0" (4877mm)	16'0" (4877mm)	S	S	S	N/A	18-Gauge				
Self-Storage Door (Pg. 8 - 9)	770SS	10'0" (3048mm)	10'0" (3048mm)	S	S	S	a	18-Gauge				

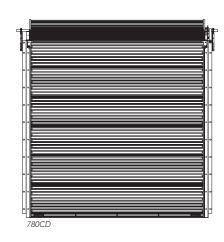
Rolling Sheet Doors		HEADROOM AND SIDEROOM REQUIREMENTS								
		Headroom Requirements	Sideroom Requirements							
	SERIES		Manual Push-up	Chain Hoist						
Commercial Windload Door (Pg. 4 - 5)	790CW	Minimum 17" (432 mm) Maximum 23" (584 mm)	6" (152 mm)	10" (254 mm)						
Commercial Door (Pg. 6 - 7)	780CD	Minimum 17" (432 mm) Maximum 22" (559 mm)	6" (152 mm)	10" (254 mm)						
Self-Storage Door (Pg. 8 - 9)	770SS	13" (330 mm)	3 1/2" (89 mm)	N/A						

WINDLOAD RATINGS													
*770SS Windload Limits (psf) (Design-Tested to 1.5x)													
Opening Width (ft) 3 4 5 6 7 8 9 10													
Pressure	35/52.5	35/52.5	43/64.5	43/64.5	43/64.5	43/64.5	43/64.5	43/64.5					
790CW Standard Windload Limits (psf) (Design-Tested to 1.5x)													
Opening Width (ft) 8 9 10 11 12 13 14 15 16 17 18 19 20													
Pressure (Design/Test)	43/64.5	43/64.5	43/64.5	35/52.5	35/52.5	35/52.5	35/52.5	35/52.5	25/37.5	25/37.5	25/37.5	25/37.5	25/37.5

Note: Opening widths shown are up to and including the dimension shown.

*With Windload Option Upgrade Only





SERIES 780CD

PART 2 PRODUCT

2.01 Curtain

Curtain shall be roll-formed, high strength 26-gauge galvanized steel sections interlocked and seamed together to form a continuous curtain for full-door height in a profile that minimizes door nesting.

A flexible PVC strip shall be on each edge of the curtain's exterior side to minimize steel-to-steel contact, enhancing door operation and minimizing nesting and curtain scratching. Curtain shall be painted in one of the 14 standard colors. (Other colors available upon request.) Color warranty shall be a 20 year limited warranty on all standard colors.

2.02 Guide and Headplate Assembly

Guide shall be roll-formed from 18-gauge steel. Guides shall be 3" (76 mm) wide with abrasion resistant polypropylene strips on each edge of the guide. Through-hole universal design shall allow easy access from the front of the guide for fastener attachment to concrete, wood, steel or masonry jambs or for welding to steel jamb or steel embedded in concrete/masonry door jambs. Guides shall be pre-punched to accept "quick-connect" bottom bar stops.

Headplates shall be 11-gauge steel and designed for maximum strength to support the door shaft.

2.03 Bottom Bar and Bottom Bar Stops

Bottom bar shall be of extruded aluminum reinforced with steel roll-formed angle and provided with a vinyl bulb-type astragal to ensure a consistent seal along the floor.

Bottom bar stops shall be of "quick-connect" design that allow the curtain to be inserted into the "universal" guide, then locked into place with a single fastener. Bottom bar stops shall be 12-gauge galvanized steel.

2.04 Counterbalance Assembly

Counterbalance assembly shall include "stepped" designed steel rings to ensure a tight and uniform curtain wrap. Stepped, steel rings shall have a roller bearing to ensure smooth door operation and enhance door life. 10,000-cycle spring(s) shall be 3 3/8" (86 mm) diameter torsion springs. Shaft shall be 1 5/16" (33 mm) diameter to minimize door deflection, enhancing door shaft life and operation. Counterbalance assembly design shall allow quick assembly of "non-handed" chain hoist on either side of door at the job site.

2.05 Lock

Locks shall be slide bolt type locks mounted on each end of the door's bottom bar assembly locking into the door guide. Locks shall be fabricated of 11-gauge steel. (Exterior curtain locks)

2.06 Operation

Operation shall be by manual push up or by reduced drive 4:1 chain hoist. Chain hoist shall be of "non-handed" design, to allow installation on either side of the counterbalance assembly. (Electric operation is available upon request.) (8:1 Reduced Drive Chain Hoist)

2.07 Packaging

The 780CD Series door shall be packaged individually in such a manner to minimize damage from shipping and handling of the door.

PART 3 EXECUTION

3.01 Execution

The 780CD Series door shall be installed in accordance with Overhead Door Corporation instructions and standards without exception.

Note to specifier: This specification is a suggested guide. Available options are shown in parentheses.



SERIES 780CD

Standard Features at a Glance

Maximum standard width Maximum standard height 16' (4877 mm)

Curtain

Curtain material Curtain rub strips

Counterbalance assembly

Universal guides

Headplate Bottom bar

Quick-connect bottom bar stops Bottom seal

Guide rub strips

Standard springs

Operation

Lock

Exterior/Interior Finish

16' (4877 mm)

26-gauge, roll-formed galvanized steel sections, interlocked and seamed to form full

door height High strength steel

PVC on both front edges 12" (305 mm) steel "stepped" rings to minimize headroom and enhance door operation

18-gauge, roll-formed galvanized steel with pre-punched through-hole design for mounting to concrete, masonry, steel

or wood jambs 11-gauge steel

Extruded aluminum reinforced with steel, roll-formed angles

12-gauge galvanized steel Bulb-type, astragal seal Polypropylene on

both edges 3 3/8" (86 mm) torsion

springs

Manual or "non-handed",

reduced drive chain hoist (depending on door size) with quick-connect components Dual slide-bolt locks on

bottom bar

Paint finish in choice of 14

standard colors*: white, glossy white, country red, garnet red, royal blue, polar blue, forest green, desert tan, dark teal, teal, walnut brown, bronze, autumn orange and harvest

orange

Options

- Electric operator (Model MD)
- · Chain hoist with reduced drive, non-handed quickconnect components (standard on some 780CD doors, depending upon size)
- · Curtain lock; two-bolt, double shackle lock or cylinderlock
- Jamb extension brackets for steel/wood jambs
- · Header draft seal

*Ask your Overhead Door Distributor for a color sample chart.

The 780CD rolling sheet door is designed to fit openings up to 16' by 16' (4877 mm by 4877 mm) with ease, versatility, and good looks. The 780CD is designed for mediumduty usage environments where a high windload-rated door is not required. Like the 790CW, this heavy-duty door is fabricated of 26-gauge galvanized curtain sections with high strength steel for superior strength.

It also features Overhead Door Corporation's innovative quick-connect components that allow quick and easy assembly without sacrificing stability or durability. Stepped counterbalance rings and a unique curtain profile minimize nesting. The universal guide design further simplifies installation by allowing mounting directly to concrete, masonry, steel or wood jambs. Additional standard features — such as dual rub strips on both edges of guide and a PVC strip on both front edges of the curtain to minimize nesting — ensure that the 780CD will provide long-lasting, lower-cost performance for years to come.

ARCHITECTURAL SPECIFICATIONS

780CD

PART 1 GENERAL

1.01 Work Included

The commercial door shall be 780CD Door Series as manufactured by Overhead Door Corporation.

1.02 Related Work

Opening preparation, miscellaneous or structural metal work, access and finish or field painting are in the Scope of Work of other divisions or trades.

1.03 Quality Assurance

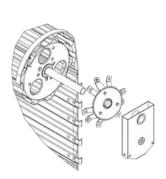
In accordance with accepted quality assurance guidelines for motor-operated doors, the optional electric operator shall be manufactured by a single-source producer of door systems; as by Overhead Door Corporation.

Polypropylene Guide Rub Strips (Both Edges)	Mounting Options					ø	6	late	late	Оре	eration
	Concrete	Masonry	Wood	Steel	Extruded Aluminum Bottom Bar	12-Gauge Quick-Connect Bottom Bar Stops	14-Gauge Quick-Connect Bottom Bar Stops	11-Gauge Headplate	14-Gauge Headplate	Manual	Chain Hoist
s	S	S	S	s	S	S	N/A	s	N/A	s	O *
s	S	S	S	S	S	S	N/A	S	N/A	S	O *
s	S	S	S	S	S	N/A	S	N/A	S	S	N/A

Rolling Sheet Doors		OPTIONS										
			Curtain	Locking Me	chanism			=				
		Electric Operator (Model MD)	Right-Sided 2-Bolt Lock	Left-Sided 2-Bolt Lock	Bottom Bar Slide Locks	Roller Bearing	Header Panel	Header Draft Seal	Jamb Extension Brackets			
Commercial Windload Door (Pg. 4 - 5)	790CW	0	0	0	s	s	N/A	0	0			
Commercial Door (Pg. 6 - 7)	780CD	0	0	0	s	S	N/A	0	0			
Self-Storage Door (Pg. 8 - 9)	770SS	N/A	s	0	0	s	0	0	N/A			

🔾 = Optional 💲 = Standard N/A = Not Applicable 🏄 = Standard on larger doors as shown on price grids. See you Overhead Door distributor for more details.

780/790





Headplate



Bottom Bar Lock



Stepped Ring with Roller Bearing

770SS







Curtain Lock



Headplate with Roller Bearing



Stepped Ring



Bottom Bar Stops

Commercial Rolling Sheet Door for Windload Applications

SERIES 790CW

Standard Features at a Glance

Counterbalance assembly

Maximum standard width 20' (6096 mm) Maximum standard height 16' (4877 mm)

Curtain 26-gauge, roll-formed galvanized

steel sections interlocked and seamed to form full-door height

with curtain windlocks
Curtain material High strength steel
Curtain rub strips PVC on both front edges

12" (305 mm), steel "stepped" rings to minimize headroom and

enhance door operation
Windloading Integrated curtain windlocks
and guide to withstand windload-

and guide to withstand windload ing to minimum 25/37.5 psf (122/183 kg/sq m)

Universal guides 14-gauge, roll-formed galvanized

steel with pre-punched throughhole design for

mounting to concrete, masonry,

steel or wood jambs

Headplate 11-gauge steel

Bottom bar Extruded aluminum reinforced with steel, roll-formed angles

Quick-connect

bottom bar stops 12-gauge galvanized steel
Bottom seal Bulb-type, astragal seal
Guide rub strips Polypropylene on

both edges

Standard springs 3 3/8" (\$\overline{8}\$6 mm) torsion springs
Operation Manual or "non-handed" reduced

drive chain hoist (depending on door size) with quick-connect

components

Lock Dual slide-bolt locks on

bottom bar

Exterior/Interior Finish Paint finish in choice of 14

standard colors: white, glossy white, country red, garnet red, royal blue, polar blue, forest green, desert tan, dark teal, teal, walnut brown, bronze, autumn orange and harvest orange

Options

- Electric operator (Model MD)
- Chain hoist with reduced drive, non-handed quick-connect components (standard on some 790CW doors, depending upon size)
- Curtain lock; two-bolt, double shackle lock or cylinder lock
- Jamb extension brackets for steel/wood jambs
- · Header draft seal

*Ask your Overhead Door Distributor for a color sample chart.

When your project requires a door that can handle high windload conditions, yet is attractive, versatile, and economical, the 790CW fits the job. This rolling sheet door withstands minimum windloads to 25/37.5 psf (122/183 kg/sq m), fits openings up to 20' by 16' (6096 mm by 4877 mm), and is available in 14 standard colors. Fabricated of high strength steel 26-gauge galvanized curtain sections with 14-gauge universal guides, and steel bottom bar angle, the 790CW is a strong and durable door. With quick-connect components, universal through-hole guide design, and unique curtain profile and stepped counterbalance rings that minimize nesting, the 790CW is designed for fast installation, smooth operation and low maintenance, too.

ARCHITECTURAL SPECIFICATIONS

790CW

PART 1 GENERAL

1.01 Work Included

The commercial door shall be 790CW Door Series as manufactured by Overhead Door Corporation.

1.02 Related Work

Opening preparation, miscellaneous or structural metal work, access and finish or field painting are in the Scope of Work of other divisions or trades.

1.03 Quality Assurance

In accordance with accepted quality assurance guidelines for motor-operated doors, the optional electric operator shall be manufactured by a single-source producer of door systems; as by Overhead Door Corporation.

PART 2 PRODUCT

2.01 Curtain

Curtain shall be roll-formed, high strength 26-gauge galvanized steel sections interlocked and seamed together to form a continuous curtain for full-door height in a profile that minimizes door nesting.

SERIES 790CW

Curtain shall have cast steel windlocks on each edge of the curtain and shall be spaced according to door size and the application's windloading requirements. Windlocks shall interlock with the guide under windload conditions, and run smooth under normal operation.

A flexible PVC strip shall be on each edge of the curtain's exterior side to minimize steel-to-steel contact, enhancing door operation and minimizing nesting and curtain scratching. Curtain shall be painted in one of the 14 standard colors. (Other colors available upon request.) Color warranty shall be a 20 year limited warranty on all standard colors.

2.02 Guide and Headplate Assembly

Guide shall be roll-formed from 14-gauge steel. Guides shall be 3" (76 mm) wide with abrasion resistant polypropylene rub strips on each edge of the guide. Through-hole universal design shall allow easy access from the front of the guide for fastener attachment to concrete, wood, steel or masonry jambs and for welding to steel jamb or steel embedded in concrete/masonry door jambs. Guides shall be pre-punched to accept "quick-connect" bottom bar stops.

Headplates shall be of 11-gauge steel and designed for maximum strength to support the door shaft.

2.03 Bottom Bar and Bottom Bar Stops

Bottom bar shall be of extruded aluminum reinforced with steel roll-formed angle and provided with a vinyl bulb-type astragal to ensure a consistent seal along the floor.

Bottom bar stops shall be of "quick-connect" design that allow the curtain to be inserted into the "universal" guide, then locked into place with a single fastener. Bottom bar stops shall be 12-gauge galvanized steel.

2.04 Counterbalance Assembly

Counterbalance assembly shall include "stepped" designed steel rings to ensure a tight and uniform curtain wrap. Stepped, steel rings shall have a roller bearing to ensure smooth door operation and enhance door life. 10,000-cycle spring(s) shall be 3 3/8" (86 mm) diameter torsion springs. Shaft shall be 1 5/16" (33 mm) diameter to minimize door deflection, enhancing door shaft life and operation. Counterbalance assembly design shall allow quick assembly of "non-handed" chain hoist on either side of door at the job site.

2.05 Lock

Locks shall be slide bolt type locks mounted on each end of the door's bottom bar assembly locking into the door guide. Locks shall be fabricated of 11-gauge steel. (Exterior curtain lock)

2.06 Operation

Operation shall be by manual push up or by reduced drive 4:1 chain hoist. Chain hoist shall be of "non-handed" design, to allow installation on either side of the counterbalance assembly. (Electric operation is available upon request.)
(8:1 Reduced Drive Chain Hoist)

2.07 Packaging

The 790CW Series door shall be packaged individually in such a manner to minimize damage from shipping and handling of the door.

PART 3 EXECUTION

3.01 Execution

The 790CW Series door shall be installed in accordance with Overhead Door Corporation instructions and standards without exception.

Note to specifier: This specification is a suggested guide. Available options are shown in parentheses.



The Original, Innovative Choice for Unequalled Quality and Service

Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

The red Overhead Door Ribbon is a mark of quality that also reflects the pride we take in the people who support our products. Our family of 400 Ribbon distributors across the country not only share our name and logo, but also our commitment to excellence. Your Ribbon distributor will work with you in a consultative role to ensure that product selections achieve your design and application requirements — in addition to providing expert installation, professional field service and ongoing maintenance. From project design and manufacturing to installation and service, the Overhead Door Ribbon is your assurance of genuine quality and turnkey service excellence.

Together with our Ribbon distributors, we offer comprehensive technical information and resource materials to support your project, including:

- Architectural Design Manual a comprehensive guide to selecting, specifying and detailing all commercial and industrial Overhead Door products
- Sweet's Catalog for selection information about our products, and Sweet's CD and CD-CAD for convenient electronic product information, technical specifications, and details with CAD "cut-and-paste" capability
- Operation & Maintenance Manual detailed product information, customized for your project, to ensure reliable, long-life door system operation
- Custom design and technical assistance through our Corporate Application Engineering Teams.







Sectional Steel Doors



JetRoll® High Speed Doors



Rolling Service / Fire Doors

Today, Overhead Door Corporation — along with our associate company, Horton Automatics, for automated pedestrian entrances — is recognized as the leading, single-source manufacturer of integrated door and operator systems for commercial, industrial and residential applications. With multiple manufacturing locations throughout the United States, a state-of-the-art International Technical Center for design and engineering, and a national network of authorized Ribbon distributors, our capabilities are leading-edge and our field service and technical support second to none. Built best and backed best, Overhead Door is the industry's leading choice for quality that shows and lasts.

To talk with the Overhead Door Distributor nearest you, call 1-800-929-DOOR.

Overhead Door Corporation

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INDUSTRY LEADING
COMMERCIAL & INDUSTRIAL SOLUTIONS

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