



Quality People. Quality Products.



We value our customers and manufacture our garage doors with the highest quality workmanship and raw materials.

Our method is simple. We hire quality people driven to produce quality products. We don't just say it - we do it. Together, we find innovative ways to solve problems and continuously improve while working smarter and safer. Our people take pride in their work and strive to provide the highest quality of product and service day in and day out. That's the Haas Door Difference.

As you read forward, allow us to open a door to endless possibilities for you!

haasdoor.com



















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American Tradition™ Series

Residential Aluminum 360 Series

Insulated Aluminum / 2" thick / R-17.66

Insulated Steel / 2" thick / R-17.66

Insulated Steel / 1¾" thick / R-16.18

Insulated Steel / 13/8" thick / R-13.45

24 Gauge Steel / 2" thick / R-7.45 Available

25 Gauge Steel / 2" thick / R-7.45 Available

Quality & Environmental Commitment p 29

Insulated Aluminum / 1¾" thick / R-16.18

Full View Aluminum / 2" thick

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Carriage House Models

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Create your garage door and view it on your home at haascreate.com



FEATURES

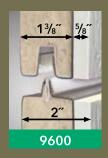
- 2" Thick with Overlay
- Full Thermal Break
- 13.45 Calculated R-Value
- Environmentally Compliant Polyurethane Insulation
- 26-Gauge Galvanized Steel
- Polyurethane Overlay Boards
- 13 Base & Overlay Colors
- 12 Door Designs
- 10 Window Options
- 4 Impact Polycarbonate Glazing Options
- Available with Wind Load & Impact Options
- Industry Leading Warranty
- Lifetime Rust-Through & Delamination
- 10 Year Finish
- 6 Year Hardware
- 5 Year Overlay Delamination
- 3 Year Spring
- 1 Year All Other Components





A **Full Thermal Break** is used in the tongue-and-groove construction of all 9600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

9600 series doors exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/ flexible vinyl door stop.







Single Door Designs















Double Door Designs









Enjoy the handcrafted quality and rich traditional carriage house style without the maintenance of wood. The American Tradition Series™ doors contain environmentally compliant polyurethane insulation with a calculated R-value of 13.45. They are available in eight solid and four wood grain colors, with an option to mix and match any combination. (examples: almond boards on a sandstone door or carbon black boards on an american walnut door)











Solid Base & Overlay Colors





















Mahogany

Color Notes: Wood grain overlays are handcrafted and can vary slightly in color like real wood.

**Carbon Black includes a cool chemistry paint finish but is not recommended for projects with extreme exposures to heat and sunlight.

Due to the printing process, colors may vary. For an accurate color match, contact your Haas Door dealer.





Glass Options

Insulated - 1/2" tempered (optional)

Solid



Clear/Frosted

Light Gray/Clear

Clear/Clear



Aqua/Clear



Rain/Clear



Solid Arch

Light Gray

Frosted









Dark Gray





Clear Lexan





Obscure

Impact Polycarbonate - (UV rating on Clear only)





Dark Gray

all lin all lin









Decorative Hardware



Hinges (optional)



Clear/Low-E

Light Gray/Frosted



Dark Gray/Frosted

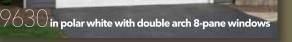
Dark Gray/Clear



Clear/Solarban 70 Dark Gray/Dark Gray

Bronze/Clear







- .050" Minimum Aluminum **Tublar Extrusion**
- Rust and Corrosion Free
- Commercial-grade Aluminum
- Tongue-and-Groove Section Joints with Air Infiltration Bulb Seal
- Optional Polystyrene Insulated Rails with Calculated R-value up to 4.4
- Custom-matched Color and Powder Coating available
- 16 Insulated Glass Options
- 13 Non-Insulated Glazing Options
- 5 Impact Polycarbonate Glazing Options

(Glazing Options on pg23)











Residential Aluminum

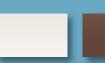
360 series

Solid Colors





















RASOUX in national cherry with insulated rails and 1/2" dark gray/frosted glass



























FEATURES • 2" or 13/4" Thick with Full Thermal Break • 17.66 Calculated R-Value (5200 Models); 16.18 Calculated R-Value (5700 Models) • Environmentally Compliant Polyurethane Insulation • Corrosion-Resistant Stucco **Embossed Aluminum** • Air Infiltration Joint Seal (5200 Models) • Available with Wind Load & Impact Options • Decorative Glass Options (pg 24) • SelectView Options (pg 22-23)

• 41 Window Options (pg 25-27) • Industry Leading Warranty • Lifetime Delamination

• 1 Year All Other Components

• 10 Year Finish

• 6 Year Hardware • 3 Year Spring













A **Full Thermal Break** is used in the tongue-and-groove construction of all 5000 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

5200 series doors include **Air Infiltration** Seals, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

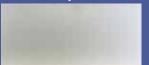


Color Option



Polar White

Panel Options



Flush Stucco Model 5210 (2" thick R-17.66) Model 5710 (13/4" thick R-16.18) Carriage Windows p24 & 25 Ranch Windows p24 & 26 TL Windows p26 Standard Windows p24 & 27



V-Groove Stucco Model 5212 (2" thick R-17.66) Model 5712 (1¾" thick R-16.18) TL Windows p26



Raised Ranch Stucco Panel Model 5270 (2" thick R-17.66) Model 5770 (1%" thick R-16.18) Ranch Windows p24 & 26

Model 5267 (2" thick R-17.66) Model 5767 (1¾" thick R-16.18)

Carriage Windows p24 & 25 Model 5287◊ (2" thick R-17.66)

Model 5787◊ (1¾" thick R-16.18) Standard Windows p24 & 27



Raised Standard Stucco Panel

Model 5280 (2" thick R-17.66) Model 5780 (1¾" thick R-16.18)

Model 5268≬ (2" thick R-17.66) Model 5768≬ (1¾" thick R-16.18) Carriage Windows p24 & 25

Model 5278◊ (2" thick R-17.66) 11 Model 5778◊ (1¾" thick R-16.18) Ranch Windows p24 & 26

Insulated Aluminum

Color Options

Wood Grain



American Walnut*

Uni-Directional American Walnut

Uni-Directional Graywood

Uni-Directional Uni-Directional English Oak

Ash Mahogany The pre-painted wood grain finish is baked on to ensure a durable and long lasting door. Steel wood grain colors

feature a 10 year finish warranty. Bi-Directionals feature a light stucco embossment Uni-Directionals feature a wood grain embossment. *Bi-Directional American Walnut not available on 70, 71, 72, 73, 74, 80, 81, 82 & 90 models

Solid



Gray

Charcoa

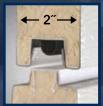
Carbon Black*

**Carbon Black includes a cool chemistry paint finish but is not recommended for projects with extreme exposures to heat and sunlight.

Due to the printing process, colors may vary. For accurate color samples, contact a Haas Door dealer for a color selector.

FEATURES

- 2" Thick with Full Thermal Break
- 17.66 Calculated R-Value
- Environmentally Compliant Polyurethane Insulation
- 26-Gauge Galvanized Steel
- Air Infiltration Joint Seal
- Available with Wind Load & Impact Options
- Decorative Glass Options (pg 24)
- SelectView Options (pg 22-23)
- 41 Window Options (pg 25-27)
- Industry Leading Warranty
 - Lifetime Rust-Through & Delamination
 - 10 Year Finish
 - 6 Year Hardware
 - 3 Year Spring
 - 1 Year All Other Components



2000 series doors include Air Infiltration Seals, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

A Full Thermal Break is used in the tongue-andgroove construction. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.





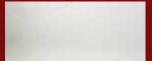






2000 series

Panel Options



Flush **Model 2010**

All colors except Bi-Directional wood grains Carriage Windows p24 & 25 Ranch Windows p24 & 26 TL Windows p26 Standard Windows p24 & 27



V-Groove Model 2012

All colors except Bi-Directional wood grains TL Windows p26



Ribbed Short Panel Model 2060 Carriage Windows p24 & 25

Standard Windows p24 & 27

Model 2072 Ranch Windows p24 & 26 **Model 2082**



Recessed Short Panel Model 2061 Carriage Windows p24 & 25

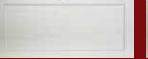
Model 2071 Ranch Windows p24 & 26 **Model 2081**

Standard Windows p24 & 27



Ribbed Long Panel Model 2064

Carriage Windows p24 & 25 Model 2074 Ranch Windows p24 & 26



Recessed Long Panel Model 2063

(Not available in 24" sections)
Carriage Windows p24 & 25 Model 2073

Ranch Windows p24 & 26



Raised Ranch Panel Raised Standard Panel Model 2080

Model 2070 Ranch Windows p24 & 26 **Model 2067**◊

Standard Windows p24 & 27

Model 2087◊

Model 2068◊ **Model 2078**◊ Ranch Windows p24 & 26



Raised Sculptured Panel Model 2090

Standard Windows p24 & 27 Standard Windows p24 & 27 **Model 2069**◊ Carriage Windows p24 & 25

Model 2079◊ Ranch Windows p24 & 26

 \Diamond = Due to variances in window sizes, not all window and panel stamp configurations align.

700 series

Color Options

Wood Grain



English Oak

Uni-Directional Graywood

a durable and long lasting door. Steel wood grain colors

Uni-Directionals feature a wood grain embossment.
*Bi-Directional American Walnut not available on 70, 71, 72, 73, 74, 80, 81, 82 & 90 models

Solid



for projects with extreme exposures to heat and sunlight.

For accurate color samples, contact a Haas Door dealer for a color selector.

FEATURES

- 1³/₄" Thick with Full Thermal Break
- 16.18 Calculated R-Value
- Environmentally Compliant Polyurethane Insulation
- 26-Gauge Galvanized Steel
- Available with Wind Load & Impact Options
- Decorative Glass Options (pg 24)
- SelectView Options (pg 22-23)
- 47 Window Options (pg 25-27)
- Industry Leading Warranty
- Lifetime Rust-Through & Delamination
- 10 Year Finish
- 6 Year Hardware
- 3 Year Spring
- 1 Year All Other Components



A Full Thermal Break is used in the tongueand-groove construction of all 700 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.











Panel Options



Flush Model 710

Bi-Directional wood grains Carriage Windows p24 & 25 Ranch Windows p24 & 26 Standard Windows p24 & 27



V-Groove Model 712

Bi-Directional wood grains



Ribbed Short Panel Model 760

Model 772 Ranch Windows p24 & 26 Model 782 Standard Windows p24 & 27



Recessed Short Panel Model 761

Model 771 Ranch Windows p24 & 26 Model 781 Standard Windows p24 & 27



Ribbed Long Panel Model 764

Model 774 Ranch Windows p24 & 26



Recessed Long Panel Model 763

(Not available in 24" sections) Carriage Windows p24 & 25 Model 773

Ranch Windows p24 & 26



Raised Ranch Panel Model 770

Ranch Windows p24 & 26 Model 767◊

Model 787◊ Standard Windows p24 & 27



Raised Standard Panel Model 780

Model 768◊ Model 778◊

Ranch Windows p24 & 26



Raised Sculptured Panel Model 790 Standard Windows p24 & 27 Carriage Windows p24 & 25

600 series

Color Options

Wood Grain



Uni-Directional

Uni-Directional English Oak

Uni-Directional

Uni-Directional Graywood

The pre-painted wood grain finish is baked on to ensure a durable and long lasting door. Steel wood grain colors feature a 10 year finish warranty.

Bi-Directionals feature a light stucco embossment. Uni-Directionals feature a wood grain embossment. *Bi-Directional American Walnut not available on 70, 71, 72, 73, 74, 80, 81, 82 & 90 models

Solid





Gray

Carbon Black**

Mahogany

**Carbon Black includes a cool chemistry paint finish but is not recommended for projects with extreme exposures to heat and sunlight.

Due to the printing process, colors may vary. For accurate color samples, contact a Haas Door dealer for a color selector.





A Full Thermal Break is used in the tongueand-groove construction of all 600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

FEATURES

• 13/8" Thick with Full Thermal Break

• Decorative Glass Options (pg 24)

• SelectView Options (pg 22-23)

• 47 Window Options (pg 25-27)

• Industry Leading Warranty

• 13.45 Calculated R-Value • Environmentally Compliant

Polyurethane Insulation • 26-Gauge Galvanized Steel Available with Wind Load &

Impact Options



 $\bigcirc\bigcirc\bigcirc$ in mahogany with 6-pane windows



MIAMIDADE COUNTY
APPROVED

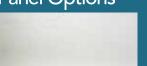






LIFETIME





Flush Model 610

All colors except Bi-Directional wood grains Carriage Windows p24 & 25 Ranch Windows p24 & 26 Standard Windows p24 & 27



V-Groove Model 612

All colors except Bi-Directional wood grains TL Windows p26



Ribbed Short Panel Model 660

Carriage Windows p24 & 25 Model 672 Ranch Windows p24 & 26

Model 682 Standard Windows p24 & 27



Recessed Short Panel Model 661

Carriage Windows p24 & 25 Model 671

Ranch Windows p24 & 26 Model 681 Standard Windows p24 & 27



Ribbed Long Panel Model 664

Carriage Windows p24 & 25 Model 674 Ranch Windows p24 & 26



Recessed Long Panel Model 663

(Not available in 24" sections)
Carriage Windows p24 & 25 Model 673

(Not available in 24" sections) Ranch Windows p24 & 26



Raised Ranch Panel Model 670

Ranch Windows p24 & 26 Model 667◊ Carriage Windows p24 & 25

Model 687◊ Standard Windows p24 & 27



Vind Load

Raised Standard Panel Model 680

Standard Windows p24 & 27 Model 668◊

Carriage Windows p24 & 25 **Model 678**◊ Ranch Windows p24 & 26



Raised Sculptured Panel Model 690 Standard Windows p24 & 27

Model 669◊ Carriage Windows p24 & 25 Model 679◊ Ranch Windows p24 & 26

Insulated Steel

FEATURES

- 2" Thick
- 24-Gauge Galvanized Steel
- Tongue-and-Groove Construction
- 7.45 R-Valve available
- Available with Wind Load
- Decorative Glass Options (pg 24)
- SelectView Options (pg 22-23)
- 37 Window Options (pg 25-27)
- Industry Leading Warranty
- Lifetime Rust-Through
- 6 Year Hardware
- 3 Year Spring
- 1 Year All Other Components



Tongue-and-groove construction is used in the manufacturing of all 2400 series doors. The door shown includes optional polystyrene insulation panel. (exterior cross section view)











Color Options



Polar White

18



Almond





Sandstone







English Oak



Insulated Laminate Back

* Lindicates energy efficient insulated laminate back option

Panel Options

Flush Model 2410/2410L*

Carriage Windows p24 & 25 Ranch Windows p24 & 26 TL Windows p26 Standard Windows p24 & 27





Model 2472/2472L*

Model 2482/2482L*

Ranch Windows p24 & 26

Standard Windows p24 & 27





Model 2471/2471L*

Model 2481/2481L*

Standard Windows p24 & 27







Recessed Short Panel** Model 2461/2461L* Raised Ranch Panel Model 2470/2470L* Ranch Windows p24 & 26

Raised Standard Panel Model 2480/2480L* Standard Windows p24 & 27

19

















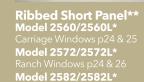






Insulated Laminate Back





Recessed Short Panel** Model 2561/2561L*

Model 2571/2571L* Model 2581/2581L*



Raised Ranch Panel Model 2570/2570L*

Raised Standard Panel Model 2580/2580L*

SelectView Options

SelectView by Haas Door allows you to break out of the mold of a traditional garage door by placing windows in multiple patterns dependent on the window openings you desire. Whether you desire a modern take on a wood grain door or wish to match the window pattern to an entrance door, SelectView makes it easy to create a unique garage door window pattern to complement the style of your home or create a unique look. Wind Load requirements limit window placements.

Carriage House Options



- Add windows to a flush door to create a modern, custom look to fit your home.
- Available in Flush panel models.
- Available with Decorative glass, Specialty glass & inserts.
- Largest glass window size 39 7/16" x 13 5/8".

(Possibilities shown below, many more available)

WHITE .	WHITH	WHOTHE WHOTH		WHITH WHITH	THITHE THITHE	WHOTH WHOTH	THITH	THETHE.
WHIWH.	WHITE.	WHITE THIEFE	WHOWE.		WHITH WHITH		WHICH.	WHITH
WHITE .	77417742	WHITE WHITE	WHOWE.			WHITH WHITH	THITTE	WHOWH.
WHOTH	WHITH	WHOTH WHOTH					WHITH.	WHOTH.

TL Options



- Take the ordinary residential door to extraordinary.
- Available in Flush and V-Groove models.
- 25" x 12" and 24" x 6" window sizes, large window frame matches door color.

(Possibilities shown below, many more available)

TASSIA					(III)	(V-777A)	
(MASSIA)			TANKA (TANKA)			(UHIII)	
(TANSKIA)			(MANA)				
TANKA)	YOU	WOW)		(ASSET)	WATE.	(76777A)	

Standard Options



- Mix windows & standard panels for a unique look.
- Available in Raised Standard stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 18 3/8" x 11 3/8" window size for 5000, 2000, 700 and 600 Series - 17 3/8" x 11 3/8" window size for 2400 and 2500 Series.

(Possibilities shown below, many more available)

SelectView Options (continued)

Ranch Options



- Create curb appeal with windows and panels.
- Available in Raised Ranch stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 39 3/8" x 11 1/2" size window.

(Possibilities shown below, many more available)

Glass Options

Insulated

Clear/Frosted



Aqua/Frosted

Dark Gray/Clear

Light Gray/Frosted Dark Gray/Frosted Bronze/Frosted







Rain/Frosted



Bronze/Clear Dark Gray/Dark Gray



Clear/Solarban 70









Non-Insulated





Additional Residential Aluminum Non-Insulated





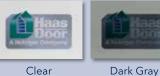


Frosted Safety Laminate

Reflective Bronze

Impact Polycarbonate

(UV rating on Clear only)









(Only RA)



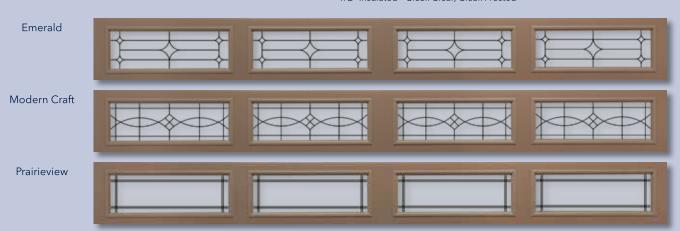
22 23 Frosted

Decorative Glass Window Options (more details on haasdoor.com)

Carriage House Series (not available in 18" sections)

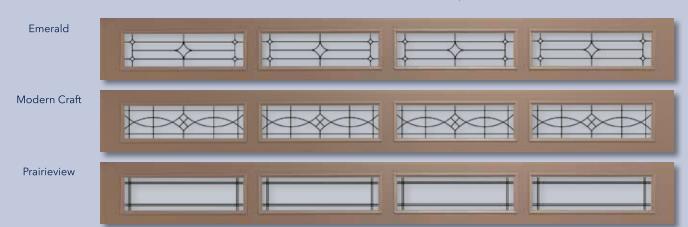
5210, 5267, 5268 2010, 2060, 2061, 2063, 2064, 2067, 2068, 2069 3/4" Insulated - Clear/Clear, Clear/Frosted 5710, 5767, 5768 710, 760, 761, 763, 764, 767, 768, 769 610, 660, 661, 663, 664, 667, 668, 669 1/2" Insulated - Clear/Clear, Clear/Frosted

2410, 2460, 2461 2560, 2561 1/8" Tempered - Clear



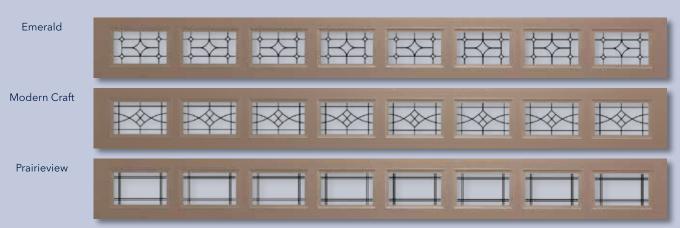
Ranch Series

5210, 5270, 5278 2010, 2070, 2071, 2072, 2073, 2074, 2078, 2079 1/2" Insulated - Clear/Clear, Clear/Frosted 5710, 5770, 5778 710, 770, 771, 772, 773, 774, 778, 779 610, 670, 671, 672, 673, 674, 678, 679 1/2" Insulated - Clear/Clear. Clear/Frosted 2410, 2470, 2471, 2472 2570, 2571, 2572 1/8" Tempered - Clear



Standard Series

5210, 5280, 5287 2010, 2080, 2081, 2082, 2087, 2090 1/2" Insulated - Clear/Clear, Clear/Frosted 5710, 5780, 5787 710, 780, 781, 782, 787, 790 610, 680, 681, 682, 687, 690 1/2" Insulated - Clear/Clear, Clear/Frosted **2410, 2480, 2481, 2482 2580, 2581, 2582** 1/8" Tempered - Clear

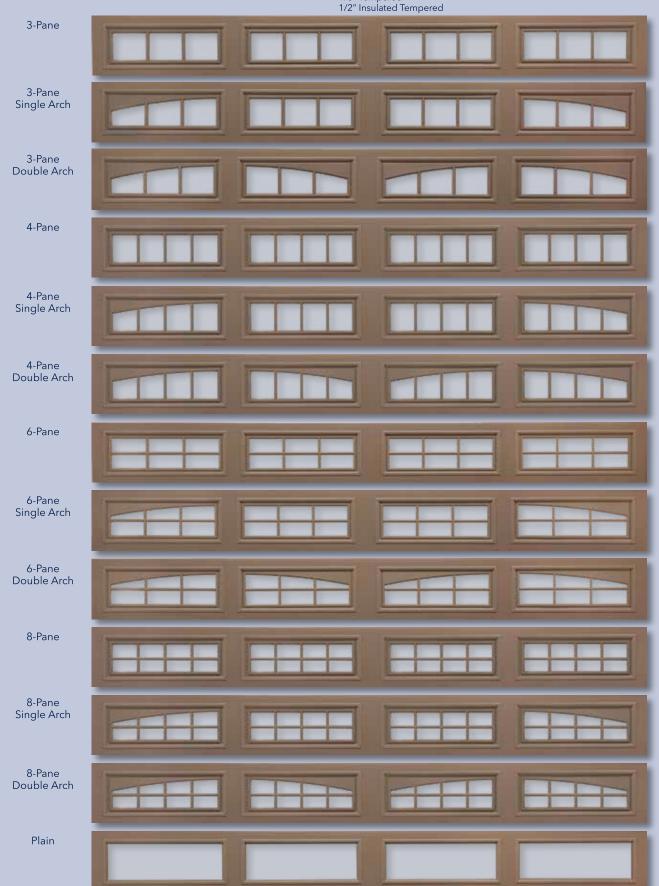


Window Options

Carriage House Series (not available in 18" sections)

5210, 5267, 5268 2010, 2060, 2061, 2063, 2064, 2067, 2068, 2069 3/4" Insulated Tempered

5710, 5767, 5768 710, 760, 761, 763, 764, 767, 768, 769 610, 660, 661, 663, 664, 667, 668, 669 1/8" Tempered 2410, 2460, 2461 2560, 2561 1/8" Tempered



Window Options

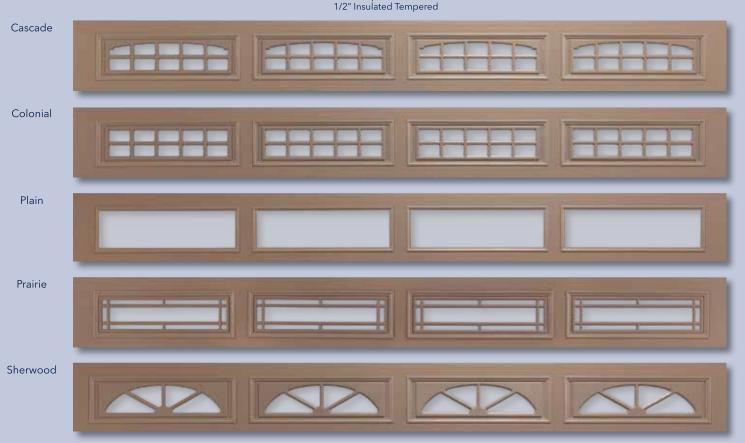
Ranch Series

5210, 5270, 5278 2010, 2070, 2071, 2072, 2073, 2074, 2078, 2079 1/2" Insulated Tempered

5710, 5770, 5778

2410, 2470, 2471, 2472 2570, 2571, 2572 1/8" Tempered

710, 770, 771, 772, 773, 774, 778, 779 610, 670, 671, 672, 673, 674, 678, 679 1/8" Tempered



TL Series

TL Lite (25" x 12")



5210, 5212 2010, 2012

3/4" Insulated Tempered - Clear/Clear Outer frame matches door color, White inside frame

5710, 5712 710, 712

1/2" Insulated Tempered - Clear/Clear Outer frame matches door color, White inside frame

Small TL Lite (24" x 6")



5210, 5212 3/4" Insulated Tempered - Clear/Clear Outer frame available in Black or White, White inside frame

5710, 5712 710, 712 610, 612

1/2" Insulated Tempered - Clear/Clear Outer frame available in Black or White, White inside frame

2410, 2410L

1/8" Tempered - Clear Outer frame available in Black or White, White inside frame

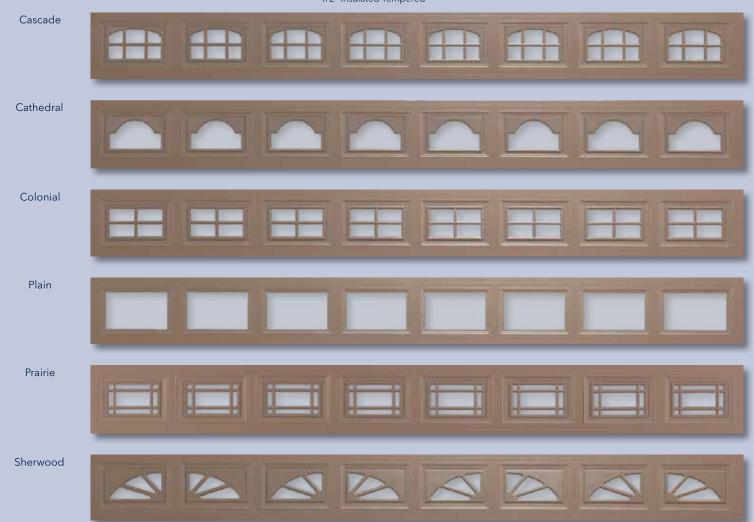
Window Options

Standard Series

5210, 5280, 5287 2010, 2080, 2081, 2082, 2087, 2090 1/2" Insulated Tempered

5710, 5780, 5787 710, 780, 781, 782, 787, 790 610, 680, 681, 682, 687, 690 1/8" DSB - Clear, Frosted 1/2" Insulated Tempered

2410, 2480, 2481, 2482 2580, 2581, 2582 1/8" DSB - Clear, Frosted



27 26

Residential Warranty & Product Gauge Information

American Tradition™ Series

Insulated 26 Gauge Galvanized Steel & Overlay

Lifetime Delamination and Rust-Through Warranty

- 10 Year Finish Warranty
- 6 Year Hardware Warranty
- 5 Year Overlay Delamination Warranty
- 3 Year Spring Warranty
- 1 Year All Other Components

Residential Aluminum 360 Series

.050" Minimum Aluminum Tubular Extrusion

- 6 Year Hardware Warranty
- 5 Year Finish Warranty
- 3 Year Spring Warranty
- 1 Year All Other Components

5000 Series

Insulated 24 Gauge Aluminum

Lifetime Delamination Warranty

10 Year Finish Warranty

6 Year Hardware Warranty 3 Year Spring Warranty

1 Year All Other Components

2000, 700, 600 Series

Insulated 26 Gauge Galvanized Steel

Lifetime Delamination and Rust-Through Warranty

10 Year Finish Warranty

6 Year Hardware Warranty

3 Year Spring Warranty

1 Year All Other Components

2500 Series

2400 Series

24 Gauge Galvanized Steel

6 Year Hardware Warranty

3 Year Spring Warranty

Lifetime Rust-Through Warranty

1 Year All Other Components

24 Gauge Nominal Galvanized Steel

Lifetime Rust-Through Warranty

3 Year Hardware Warranty 3 Year Spring Warranty

1 Year All Other Components

Wind Load

Haas garage doors are available in a wide range of design pressures for wind load requirements. Contact your local dealer for more information about wind load requirements in your area.











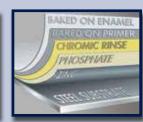


Advanced Paint System

All Haas garage doors include a three-tier, corrosion resistant protective finish with a polyurethane primer and a durable polyester finish coat on the interior and exterior. Haas Door's paint thickness is one of the highest in the industry.



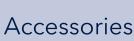
Insulated Models



2400 & 2500 Series

Weather Seal

Haas garage doors include a heavy vinyl bottom weather seal that seals out the elements and repels the most hostile weather conditions.



Optional decorative hardware is available on most models.



Hinges (optional)



(optional, standard on 900 series)



Black nylon, white nylon, 10 ball steel roller



Powder Coated Hardware Options

Haas Door is Committed to Quality.

As a member of the Door and Access Systems Manufacturers Association (DASMA), Haas Door is committed to industry standards for quality and safety. In addition to these guidelines, Haas Door has developed its own quality assurance procedures.

Each raw material used in the manufacturing process is inspected daily for quality assurance. Steel used on the inside and outside skins is checked for accuracy in thickness and finish. The insulation material, a high density environmentally compliant polyurethane foam, is tested continuously on each production line to ensure that the correct density, blend of material, cure time and calculated R-values are achieved.

Samples of manufactured doors are tested for quality and durability. Doors are cycled tens of thousands of times to test the performance and endurance of the sections, hinges, springs, cables, rollers, bottom seals, and track. Strength is measured using two separate tests. Individual sections are subjected to a dead load test, and complete doors are wind load tested. This ensures that Haas garage doors will meet wind load requirements for building codes across the country.

Haas continues to perform testing outside of the manufacturing facility, as both prototype and current doors are installed in various locations and monitored for durability. External labs are also used to test specific components to ensure quality standards.

Quality people and quality products are what make Haas Door the best garage door manufacturer in the industry. Open the door to endless possibilities!





Environmental Responsibility

Haas Door Company manufactures all garage doors in the U.S. and is committed to providing quality products that are safe for our customers and to the environment. Haas garage doors are made from steel that contains 80% recycled material. A plastic thermal break, made with recycled materials, separates each door section to eliminate metal-to-metal contact and the transfer of temperature. Haas also uses environmentally compliant polyurethane insulation, which results in some of the most energy-efficient doors on the market. Good for the environment and saves energy!

Haas Door has also implemented an ongoing improvement plan to gain efficiency and reduce waste, including a recycling program for scrap metal, cardboard and plastic. Many suppliers are regional, which minimizes fuel costs, and material packaging is reused or recycled whenever possible.











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