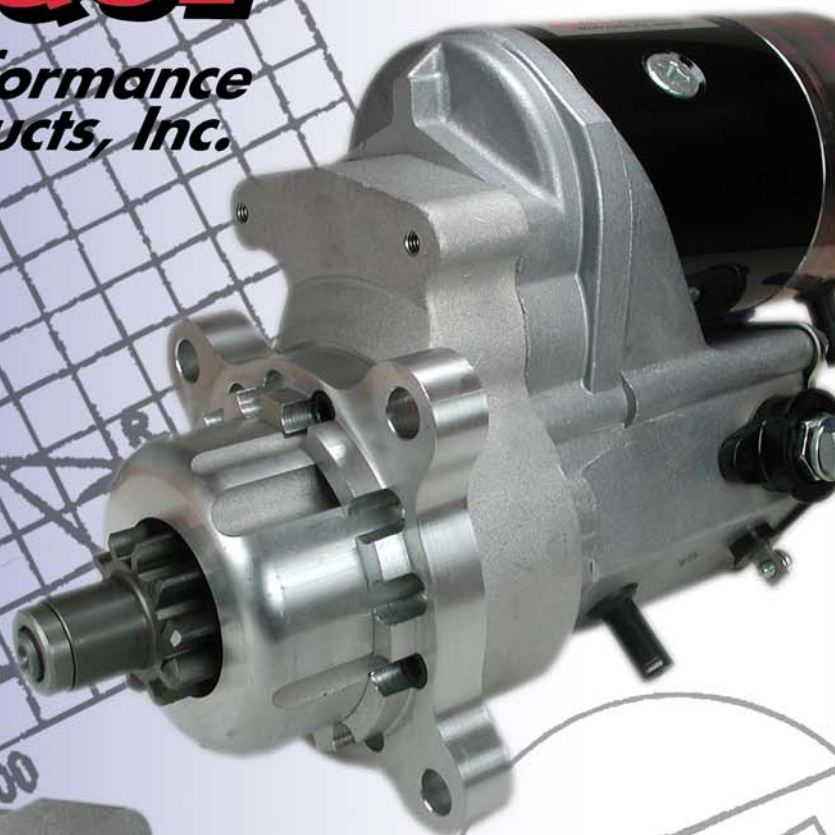


Hi TORQUE
IMI Performance
Products, Inc.



MARINE

IMI Performance Products, Inc.



For over a decade *Hi-Torque™ IMI Performance Products, Inc.* has developed a range of starters designed specifically for the aftermarket to replace those used in the automotive, marine, off-road, and industrial and agriculture markets. Our design begins with an OEM Denso product, which we believe to be the finest product currently available. And when coupled to our US Patented design it affords the end user the highest quality and most reliable starter currently available. Reliability and quality are but two of the three required essential ingredients necessary for successful business. To this we add the key ingredient customer service.

We continue to discover new and/or different applications as a direct result of inquiries and needs, thanks to our new or existing customers. We pride ourselves with knowing we provide the most flexible and dynamic unit within the market. We carry a full line of 12-V, 24-V, Clockwise and Counter-Clockwise units.

In the event you cannot find a replacement listed in this catalog for your specific application, you are welcome to call our toll free telephone number 888-244-8675 and allow us to design something for you.

All of our units are under the protection of our patents.

- US PATENT Nos. 5,163,335 & RE 35,425
- AUSTRALIAN PATENT Nos. 650151 & 670003
- CANADIAN PATENT No. 2073799-906
- GERMAN PATENT No. 42 23 209

Disclaimer - This catalog is intended for reference purposes only. Hi-Torque IMI Performance Products, Inc. assumes no liability for any errors and/or omissions. Our units have been designed to replace specific OEM units. Occasionally a unit may not suit the intended application due to fitment issues.

Engine	Year	Option	Gear	kw	OE Number	IMI Number
AIFO FIAT Marine						
8031	83-79	2.8L	9	4.5	0-001-363-111	IMI-45103-002
8031	83-79	2.8L	9	2.5	0-001-359-102	IMI-25103-002
8035	83-79	2.6L	9	4.5	0-001-363-111	IMI-45103-002
8035	83-79	2.6L	9	2.5	0-001-362-039	IMI-25103-002
8060	81-73	5.2L	9	2.5	0-001-359-102	IMI-25103-002
8061	83-80	5.5L	9	4.5	0-001-368-019	IMI-45103-002
8141	83-78	2.4L	9	2.5	0-001-359-122	IMI-25103-001
CHRIS CRAFT Marine						
Clockwise						
GM Engines	69-60		9	1.4	1107688	IMI-301-002
Various Models	70-67		9	1.4	MHA7005	IMI-301-002
	66-63		9	1.4	MDU7032	IMI-301-002
	61-60		9	1.4	MDU6007	IMI-301-002
Counter Clockwise						
GM Engines	69-60		9	1.4	1107754	IMI-301-003
Various Models	66-63		9	1.4	MDU7033	IMI-301-003
	63-60		9	1.4	MDU7022	IMI-301-003
	61-60		9	1.4	MDU7019	IMI-301-003
CHRYSLER Marine						
Clockwise						
260, 300, 335, 375	79-60		9	1.2	MDU7001	IMI-138-002
	71-69		9	1.4	MDT7001	IMI-126-002
LM318X / LM340X	75-60		9	1.2	MDU7001	IMI-138-002
M80 / M80A / M81	75-60		9	1.2	MDU7001	IMI-138-002
M170A / M225A / M225X	75-60		9	1.2	MDU7001	IMI-138-002
M251X / M265X	75-60		9	1.4	MDT7001	IMI-126-002
M273X	88-70		9	1.4	MDT7021	IMI-126-002
M318A / B / C / X	88-70		9	1.4	MDT7021	IMI-126-002
M318A / B / C / X	88-70		9	1.2	MDU6003	IMI-138-002
SD-33			11	2.0	S13-14	IMI-240
Counter Clockwise						
	71-69		9	1.4	MDT7010	IMI-126-003
ACE M26 / M46 / M46-4	71-60		9	1.4	MDT6011	IMI-138-003
M273X	88-70		9	1.4	MDT7022	IMI-126-003
M318A / B / C / X	88-70		9	1.4	MDT7022	IMI-126-003
FORD Marine						
Clockwise						
Small Block Marine			9	1.2		IMI-106M
Big Block Marine			9	1.4		IMI-106NM
Small Block Marine		Thread Hole	9	1.2		IMI-106TM
Big Block Marine		Thread Hole	9	1.4		IMI-106TNM
IMI 2-Bolt mounts can replace 3-Bolt mounts.						

Engine	Year	Option	Gear	kw	OE Number	IMI Number
FORD Marine						
Counter Clockwise						
Small Block Marine			9	1.4		IMI-106NRM
Big Block Marine			9	1.4		IMI-106NRM
Small Block Marine		Thread Hole	9	1.4		IMI-106TNRM
Big Block Marine		Thread Hole	9	1.4		IMI-106TNRM
IMI 2-Bolt mounts can replace 3-Bolt mounts.						
MERCURY Marine						
Clockwise						
3.7L	Various	Top Mount	9	1.4	50-47454	IMI-302NRM
5.0L			9	1.4	50-65785A1	IMI-302NRM
5.7L			9	1.4	50-79604A1	IMI-302NRM
5.8L			9	1.4	50-79604A3	IMI-302NRM
7.4L			9	1.4	50-97499A2	IMI-302NRM
			9	1.4	50-97499R2	IMI-302NRM
			9	1.4	50-97499R4	IMI-302NRM
Counter Clockwise						
3.7L	Various	Top Mount	9	1.4	50-17251A3	IMI-302NM
5.0L			9	1.4	50-47455	IMI-302NM
5.7L			9	1.4	50-808011A1	IMI-302NM
5.8L			9	1.4	50-65784A1	IMI-302NM
7.4L			9	1.4	50-76965A1	IMI-302NM
8.1L			9	1.4	50-76965A2	IMI-302NM
8.9L			9	1.4	50-76965A4	IMI-302NM
9.0L			9	1.4	50-808011A4	IMI-302NM
			9	1.4	50-808011A1	IMI-302NM
PERKINS Marine						
Various Models						
Diesel Engines			12	2.5	1113280	IMI-25002-019
			12	2.5	1113279	IMI-25002-019
			10	2.5	1113281	IMI-25002-002
			10	2.5	1113278	IMI-25002-002
			10	2.5	1113275	IMI-25002-002
			10	2.5	1113274	IMI-25002-001
			12	2.5	1109272	IMI-25002-019
			12	2.5	1998334	IMI-25002-019
		CCW	10	2.5	1998332	IMI-25002-002R
			10	2.5	1998480	IMI-25002-002
			10	2.5	27417	IMI-25002-005
			11	2.0	26163	IMI-303
VOLVO PENTA Marine						
Various Models						
6cyl Diesel	72-60		9	2.5	0-001-413-004	IMI-25002-018
			9	2.5	0-001-418-009	IMI-25002-018
			9	2.5	847306	IMI-25002-018
			9	2.5	8816181	IMI-25002-018

Engine	Year	Option	Gear	kw	OE Number	IMI Number
VOLVO PENTA Marine						
Various Models						
6cyl Diesel	2004-75		9	2.5	1359119	IMI-25002-011
			9	2.5	1367049	IMI-25002-011
			9	2.5	1541457	IMI-25002-011
	72-60		9	4.5	0-001-416-025	IMI-45002-018
			9	4.5	0-001-414-011	IMI-45002-018
			9	4.5	847307	IMI-45002-018
			11	4.5	0-001-417-023	IMI-45002-020
			11	4.5	847308	IMI-45002-020
3.0L GM	Various		11	1.2	3854750-1	IMI-211M
			11	1.2	3856003-3	IMI-211M
4.3L GM			11	1.4	3660566-3	IMI-228M
			11	1.4	3857747	IMI-228M
5.7L GM			11	1.4	3860566	IMI-228M
			11	1.4	3860566-3	IMI-228M

WESTERBEKE Marine						
Various Models						
			9	1.2	48742	IMI-122-021
			9	1.2	5474271	IMI-122-021
			11	2.0	11617	IMI-303
			11	2.0	26126	IMI-303
			10	2.5	38384	IMI-25002-001
			10	2.5	10465044	IMI-25002-001
The IMI-122-021 is a 2-Bolt starter that replaces a 3-Bolt starter.						

YANMAR Marine						
Various Models						
	81-On	1GM	9	1.2	S114-303	IMI-231
	All	1GM10	9	1.2	S114-303	IMI-231
	All	1GM1-L	15	1.4	S114-244	IMI-214-007
	82-On	20GM	9	1.2	S114-303	IMI-231
	81-0On	2GM	9	1.2	S114-303	IMI-231
	All	2GMF	9	1.2	S114-303	IMI-231
	All	2QM	15	2.0	S12-47	IMI-214-005
	75-On	2QM15	11	1.4	S114-230	IMI-238
	All	2QM20	15	1.4	S114-206	IMI-214-007
	All	2T73	11	1.4	S114-230	IMI-238
	All	2T80L	15	1.4	S114-206	IMI-214-007
	82-On	30GM	9	1.2	S114-303	IMI-231
	81-On	30GM	9	1.2	S114-303	IMI-231
	82-On	3HM	15	2.0	S12-77	IMI-214-005
	All	3HMF	15	2.0	S12-77	IMI-214-005
	All	3JH3-YEU	15	1.4	S114-815	IMI-214-007
	All	3T95L	11	2.5	S13-86	IMI-45102-002
	All	6LP-DTE	12	2.5	228000-6290	IMI-3100-003
	All	YSB	11	1.2	S114-194	IMI-202-002

IMI-106M

Ford

12V
 1.2Kw
 9t



IMI-106TM

Ford

12V
 1.2Kw
 9t



IMI-138-002

Chrysler

12V
 1.2Kw
 9t



IMI-126-002

Chrysler

12V
 1.2Kw
 9t



IMI-202-002

Yanmar

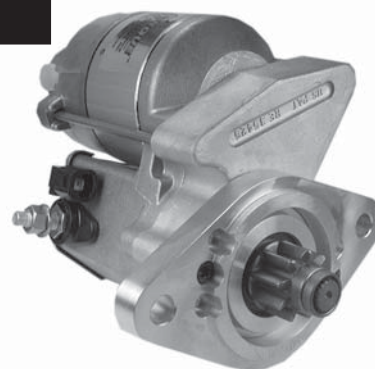
12V
 1.4Kw
 11t



IMI-231

Yanmar

12V
 1.2Kw
 9t



IMI-241-005

Yanmar

12V
 2.0Kw
 15t



IMI-241-007

Yanmar

12V
 1.4Kw
 15t



IMI-301NM

GM

12V
 1.4Kw
 9t



IMI-301NRM

GM

12V
 1.4Kw
 9t



IMI-302NM

Mercury

12V
 1.4Kw
 9t



IMI-302NRM

Mercury

12V
 1.4Kw
 9t



IMI-303

Yanmar

12V
 2.0Kw
 11t



IMI-25002-001

Perkins

12V
 2.5Kw
 10t



IMI-25103-001

Fiat

12V
 2.5Kw
 9t



IMI-45102-002

Yanmar

12V
 2.5Kw
 11t



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