

PENN SHEET METAL STANDARD PERFORATION PATTERNS

Penn Sheet Metal has (9) standard perforation profiles:

P1: 1/8" DIA x 1/4" STAGGER - 23% OPEN AREA

P2: 1/4" DIA x 1/2" STAGGER - 23% OPEN AREA

P3: 1/8" DIA x 0.324" STAGGER - 14% OPEN AREA

P4: 1/8" DIA x 7/32" STAGGER - 30% OPEN AREA

P5: 3/16" DIA x 5/16" STAGGER - 33% OPEN AREA

P6: 1/4" DIA x 3/8" STAGGER - 41% OPEN AREA

P7: 3/8" DIA x 9/16" STAGGER - 41% OPEN AREA

P8: 1/16" DIA x 3/16" STAGGER - 10% OPEN AREA

P9: 1/16" DIA x 1/8" NO STAGGER - 20% OPEN AREA

Variations on Perforation Pattern Available

Other Perforation Profiles Available as well upon Request

(Square / Diamond / Star / Etc)

Standard Punching Available

Ability to Punch / Perforate:

.040 Aluminum (Mill Finish / Kynar Finish)

.032 Aluminum (Mill Finish / Kynar Finish)

.050 Aluminum (Mill Finish / Kynar Finish)

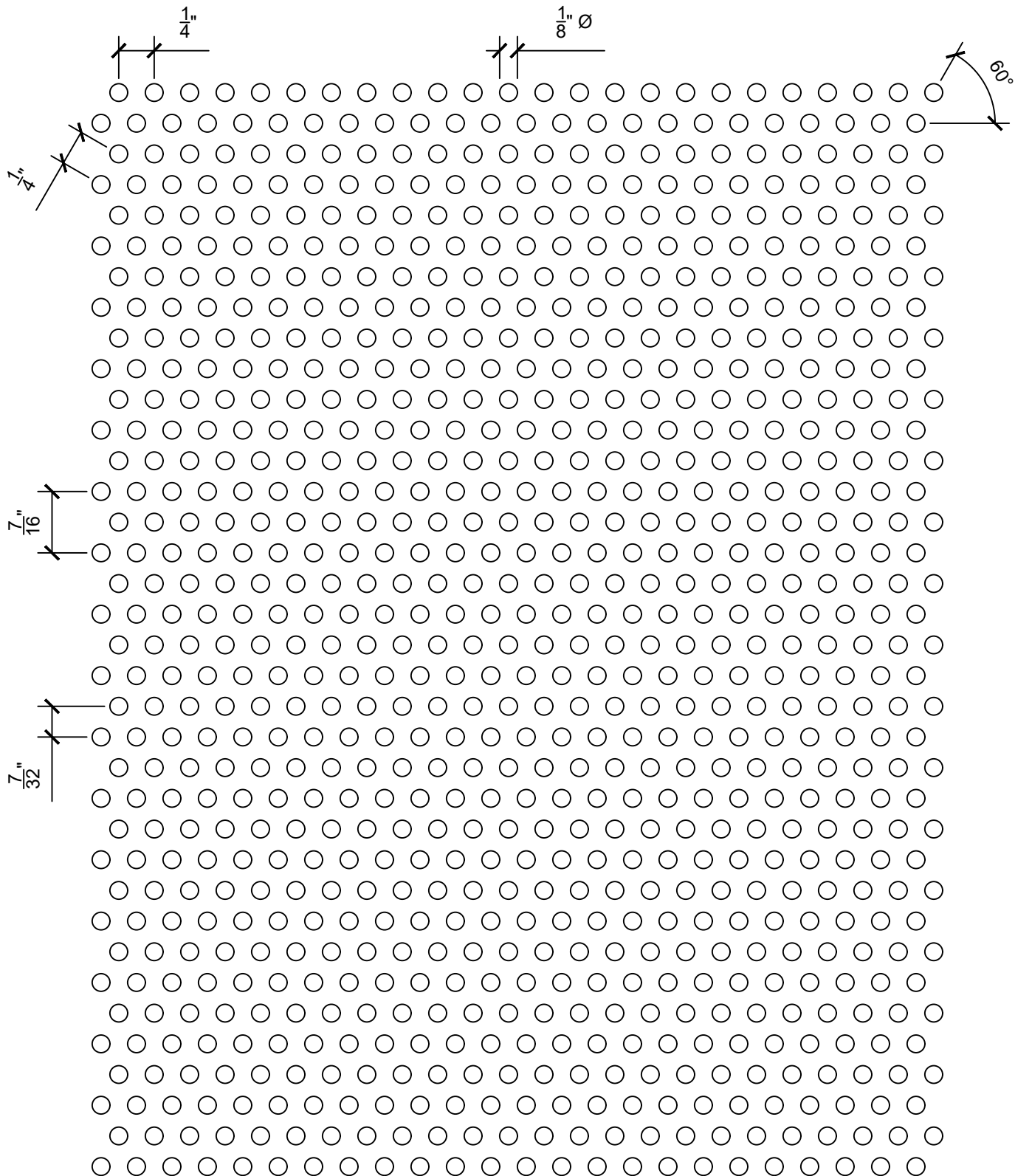
24g Steel (Kynar Finish / Galvanized)

22g (Kynar Finish / Galvanized)

20g Galvanized



P1: 1/8" DIAMETER x 1/4" STAGGERED CENTERS | 23% OPEN AREA



NOTE: SCALE SET 1:1 ON STANDARD 8.5 x 11.

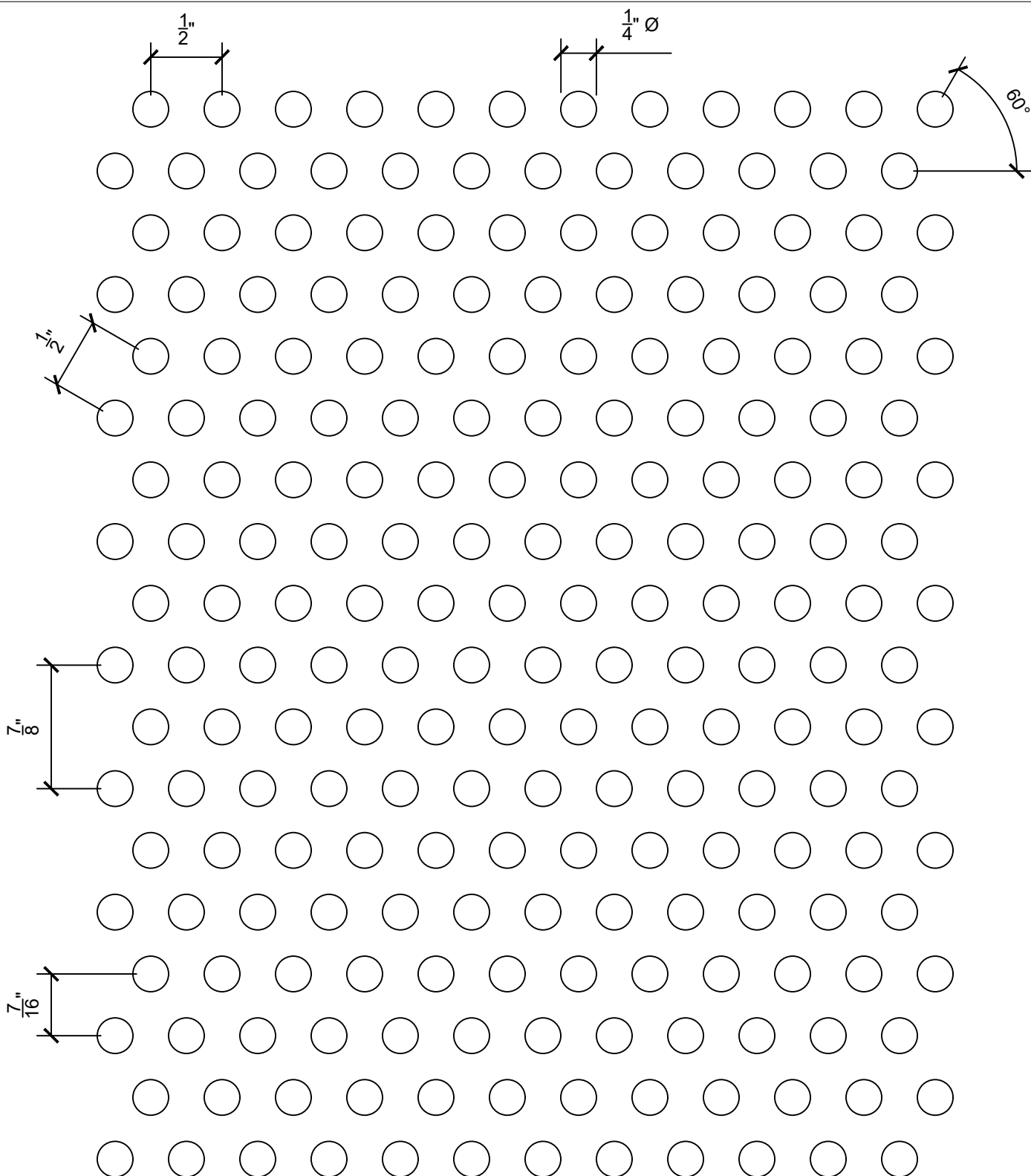


P.S.M.L.V t/a PENN SHEET METAL
421 SCHANTZ RD. ALLENTOWN, PA 18104
(610) 395-8214 | sales@pennsheetmetal.com

STANDARD PERFORATION PROFILE
TYP. 0.032 / 0.040 ALUMINUM
TYP. 24g STEEL

P1

P2: 1/4" DIAMETER x 1/2" STAGGERED CENTERS | 23% OPEN AREA



NOTE: SCALE SET 1:1 ON STANDARD 8.5 x 11.

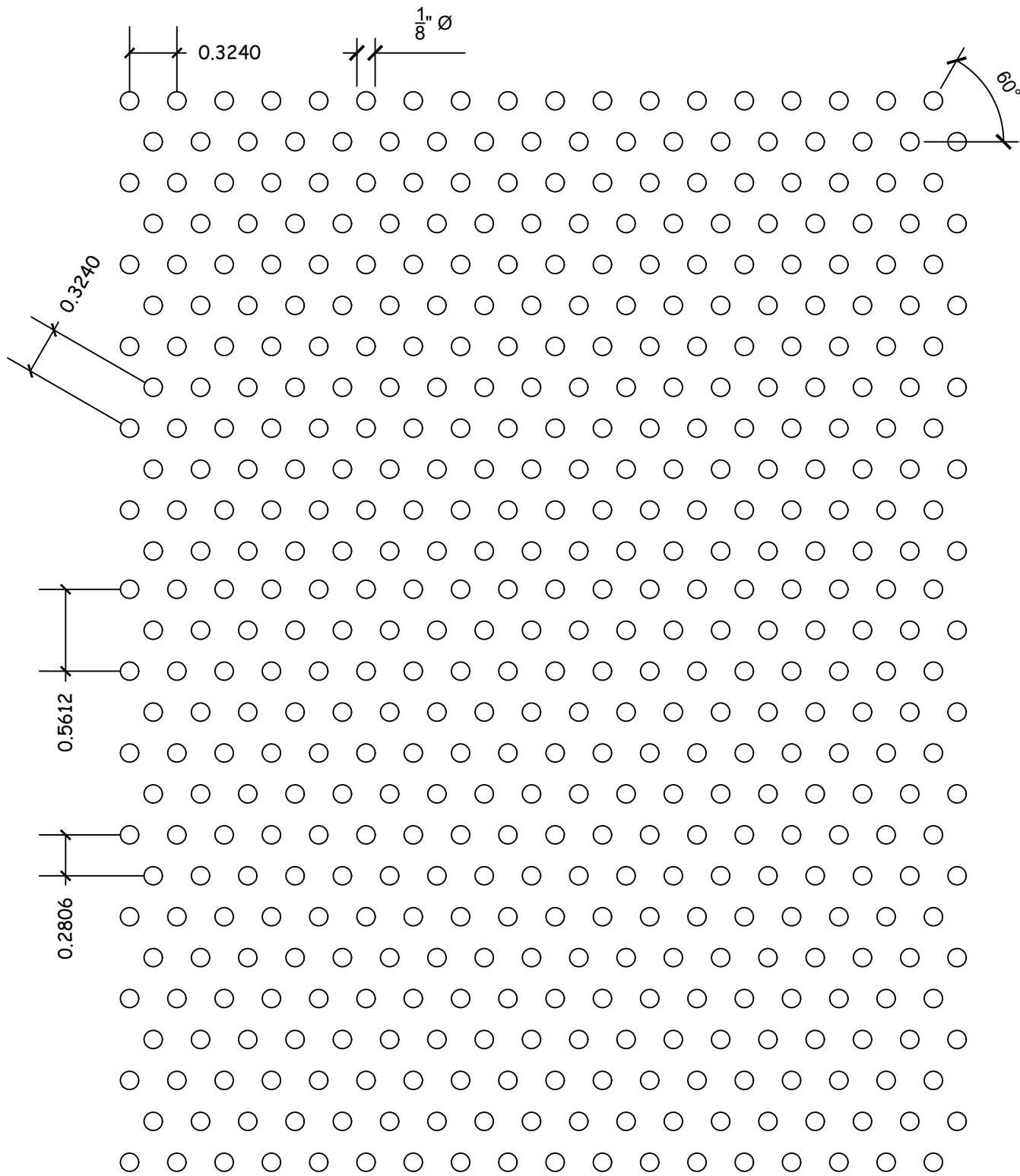


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P2

P3: 1/8" DIAMETER x 0.324" STAGGERED CENTERS | 14% OPEN AREA



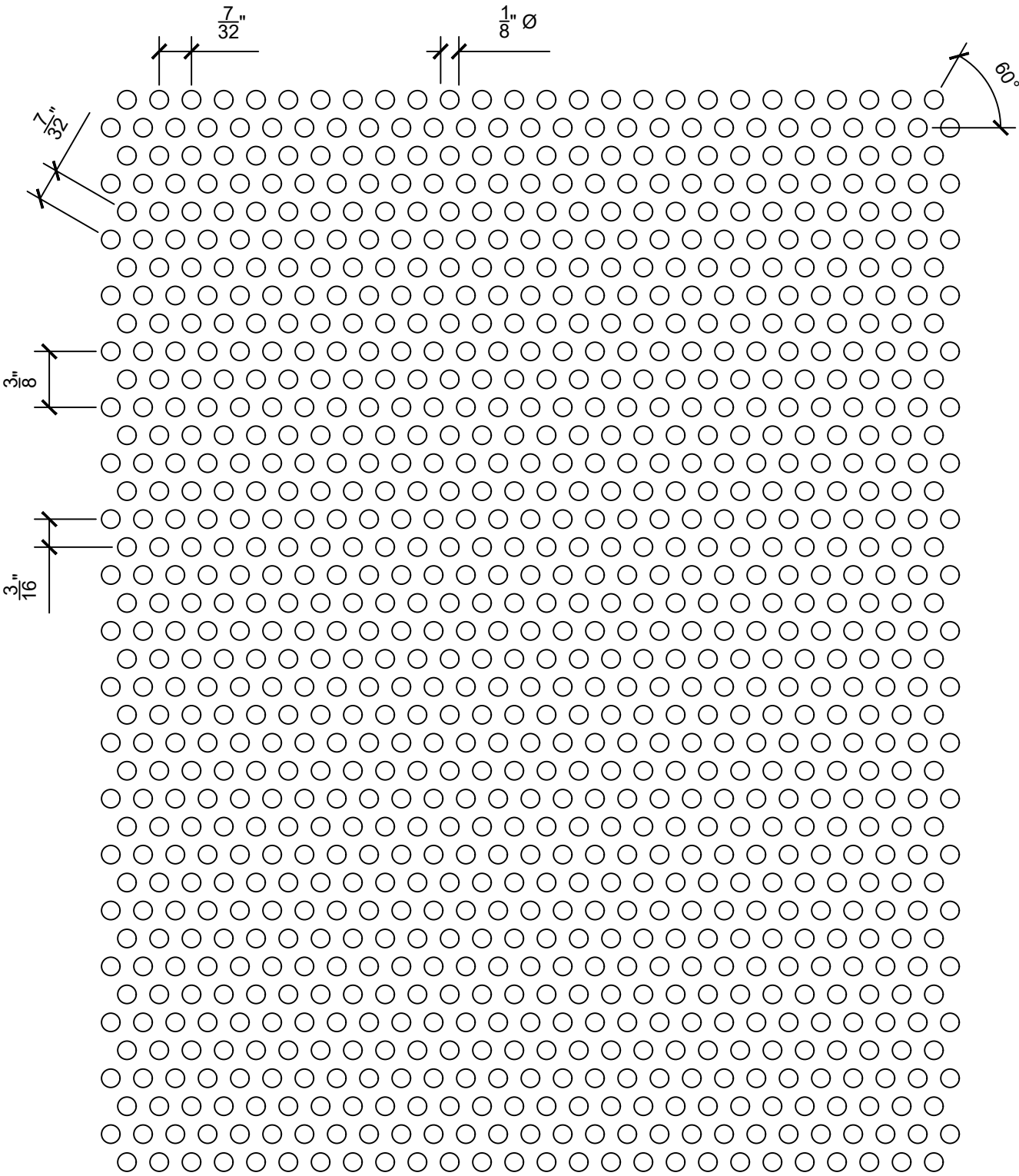
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P4: 1/8" DIAMETER x 7/32" STAGGERED CENTERS | 30% OPEN AREA



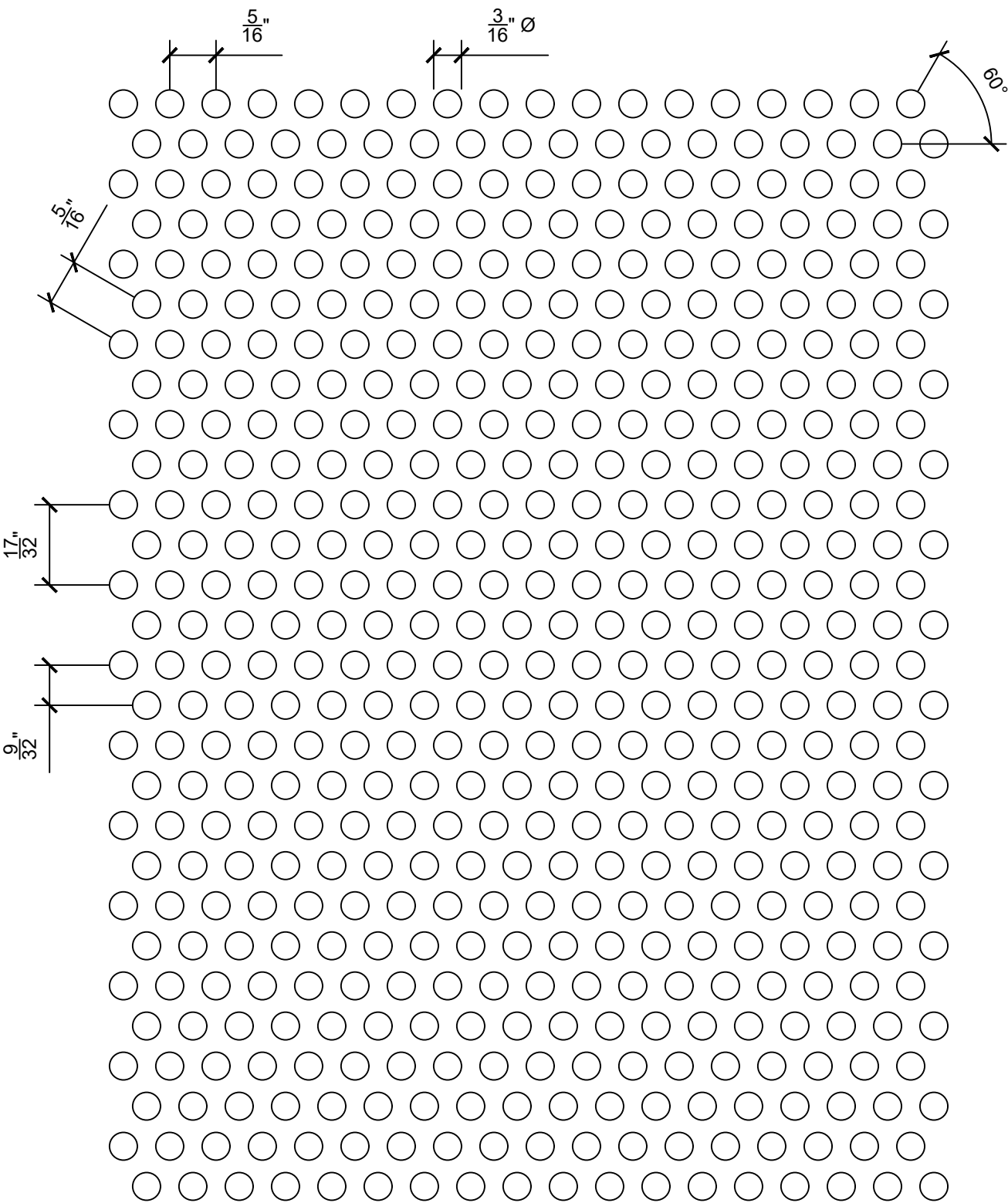
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P5: 3/16" DIAMETER x 5/16" STAGGERED CENTERS | 33% OPEN AREA



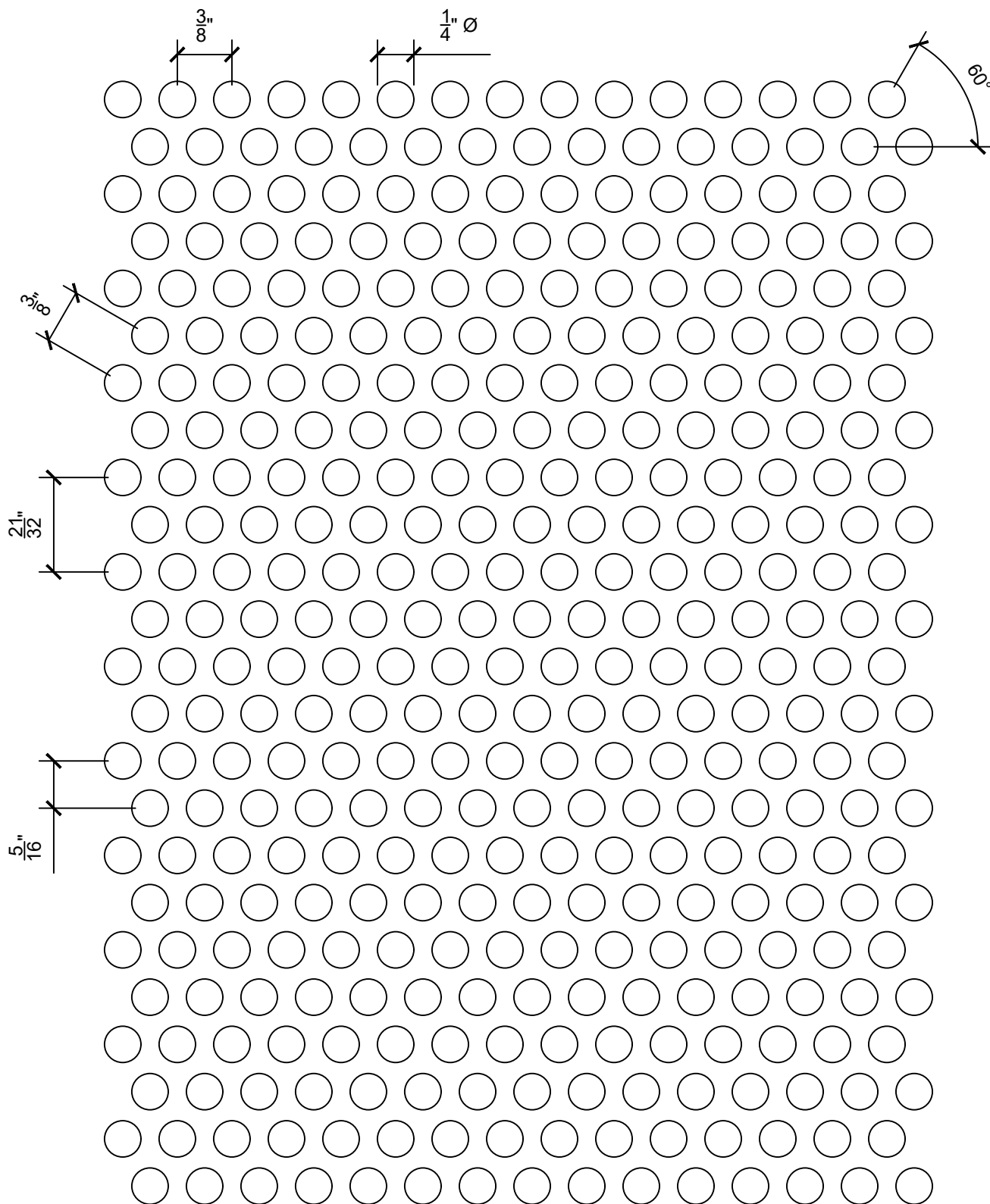
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P6: 1/4" DIAMETER x 3/8" STAGGERED CENTERS | 41% OPEN AREA



NOTE: SCALE SET 1:1 ON STANDARD 8.5 x 11.

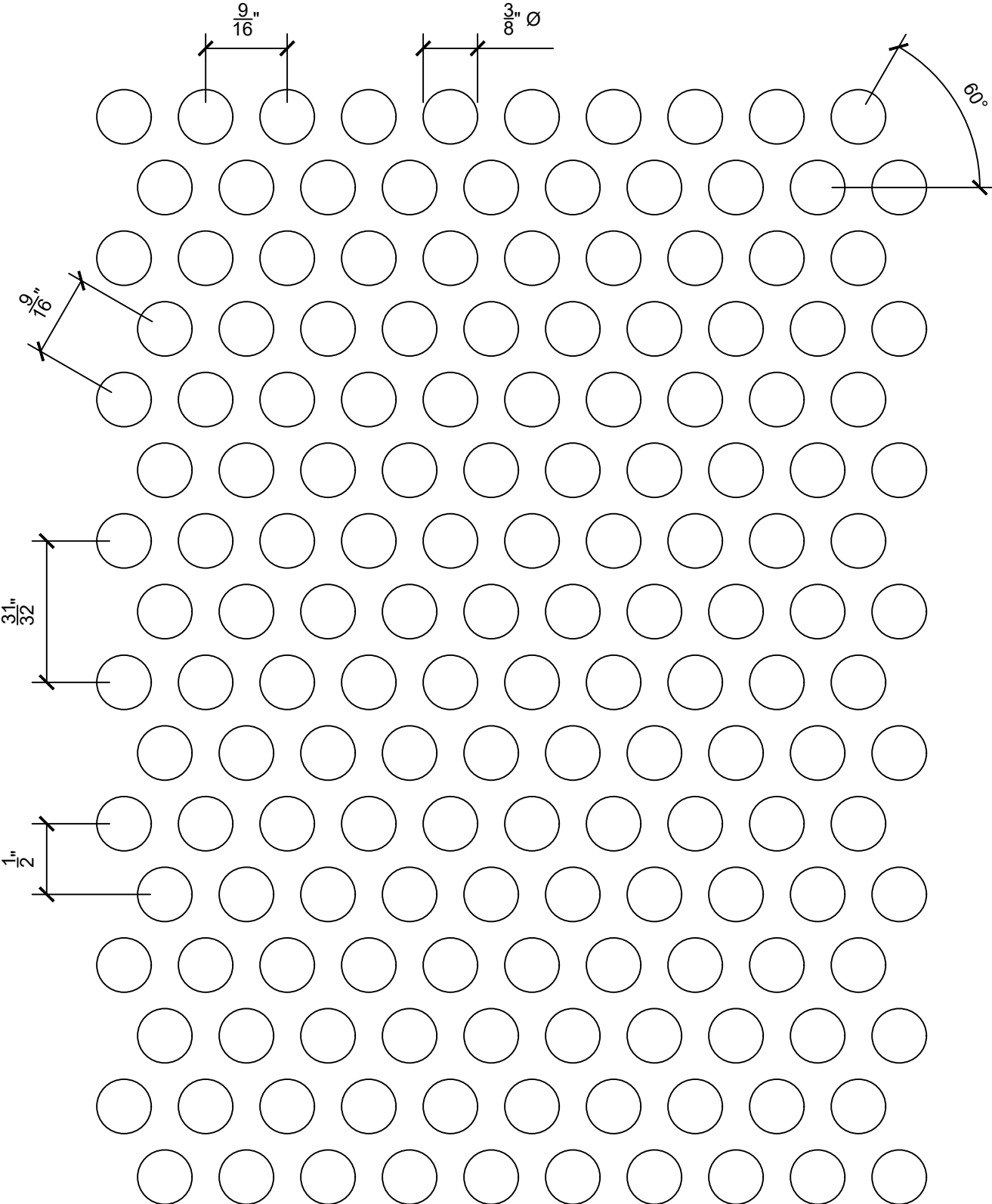


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P7: 3/8" DIAMETER x 9/16" STAGGERED CENTERS | 41% OPEN AREA



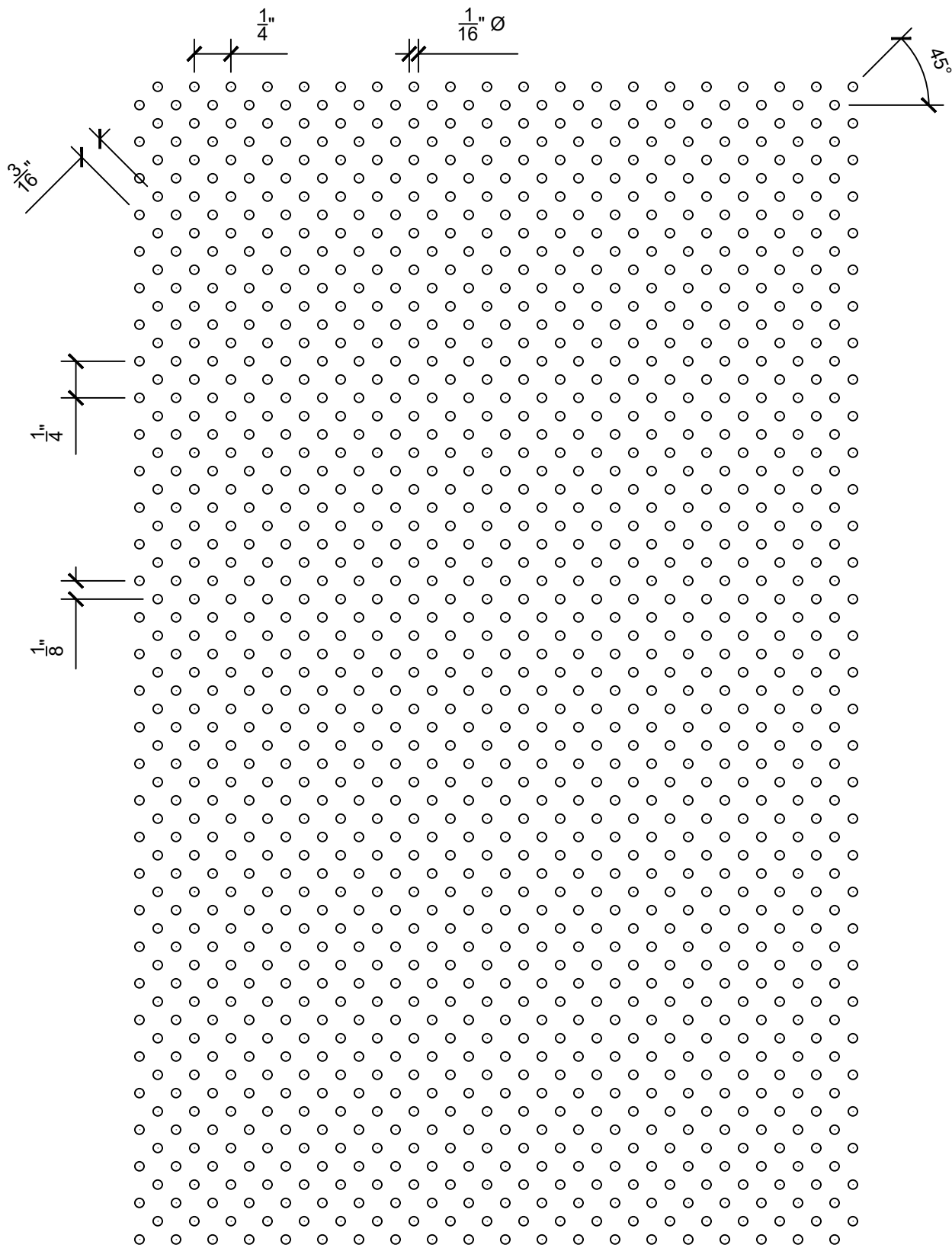
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P8: 1/16" DIAMETER x 3/16" STAGGERED CENTERS | 10% OPEN AREA



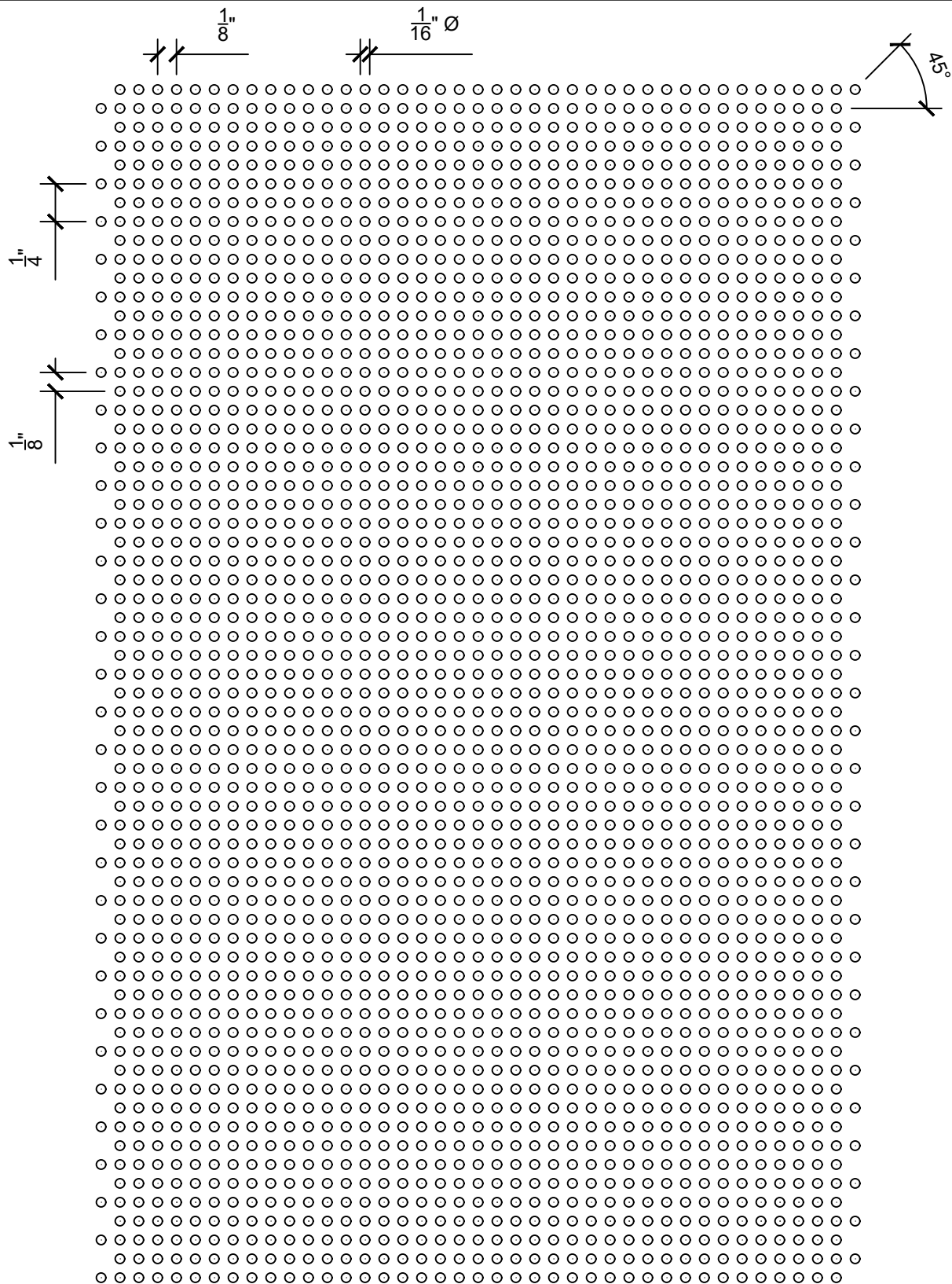
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P9: 1/16" DIAMETER x 1/8" NO STAGGER | 20% OPEN AREA



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